

4

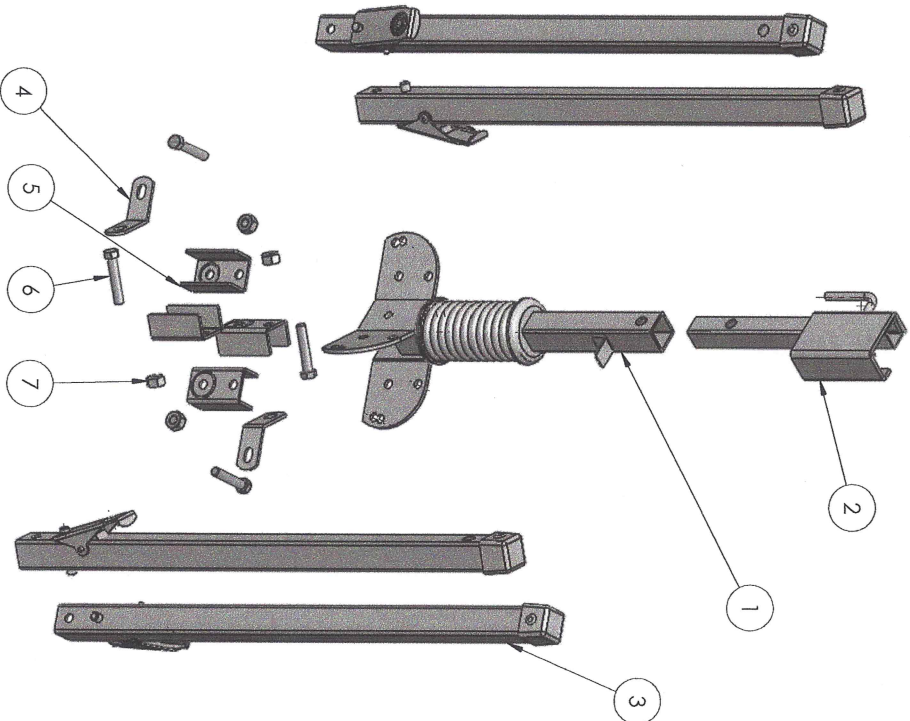
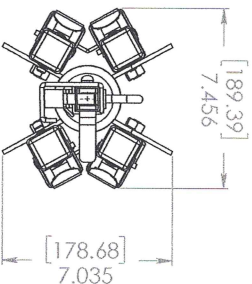
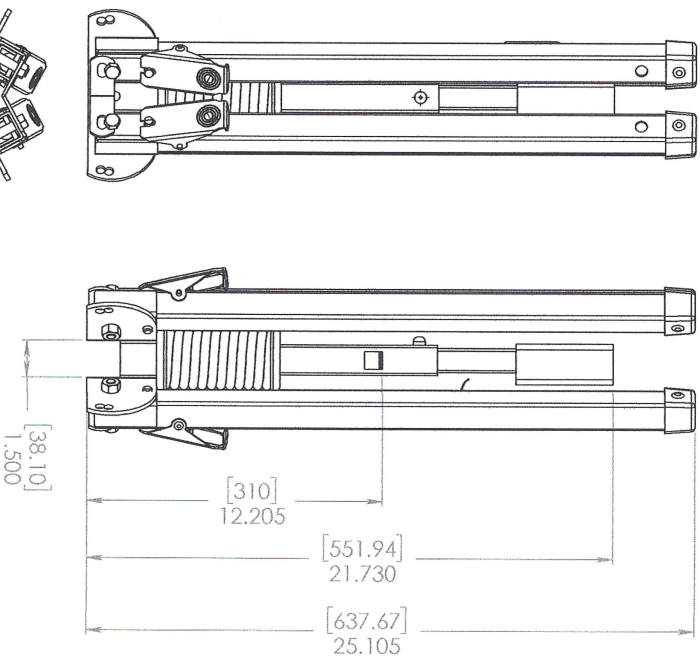
3

2

1

| ITEM NO. | DRAWING NO. | REV | DESCRIPTION | QTY. |
|----------|-------------|-----|-----------------------------|------|
| 1 | 09028 | 7 | B CENTER WELDMENT | 1 |
| 2 | 08003 | 2 | SUBASSEMBLY - CLAMP | 1 |
| 3 | 08011 | 5 | LEG ASSEMBLY, B and C STAND | 4 |
| 4 | 09020 | 3 | V-BRACKET, 122.5 DEGREE | 2 |
| 5 | 09003 | 1 | U-BRACKET | 4 |
| 6 | NA | - | HBOLT 0.3750"-24X2'X1-N | 4 |
| 7 | NA | - | HHNUT 0.3750"-24-D-N | 4 |

A



A

B

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
TYLIN INC. ANY REPRODUCTION IN PART
OR WHOLE WITHOUT THE WRITTEN
PERMISSION OF TYLIN INC. IS PROHIBITED.

| | | | | | |
|--|--|-----------|--|----------|------|
| UNLESS OTHERWISE SPECIFIED: | | DRAWN | | NAME | DATE |
| DIMENSIONS ARE IN INCHES (mm) | | YES | | 05/17/17 | |
| TOLERANCES: | | CHECKED | | | |
| FRACTIONAL: $\frac{1}{16}$ | | ENG APPR. | | | |
| ANGULAR: MACH: \pm BEND: \pm | | MFG APPR. | | | |
| THREE PLACE DECIMAL: \pm | | Q.A. | | | |
| INTERPRET DIMENSIONAL TOLERANCING PER: | | COMMENTS: | | | |
| MATERIAL: | | | | | |
| FINISH: | | | | | |
| APPLICATION | | USED ON | | | |
| NEXT ASSY | | | | | |
| DO NOT SCALE DRAWING | | | | | |

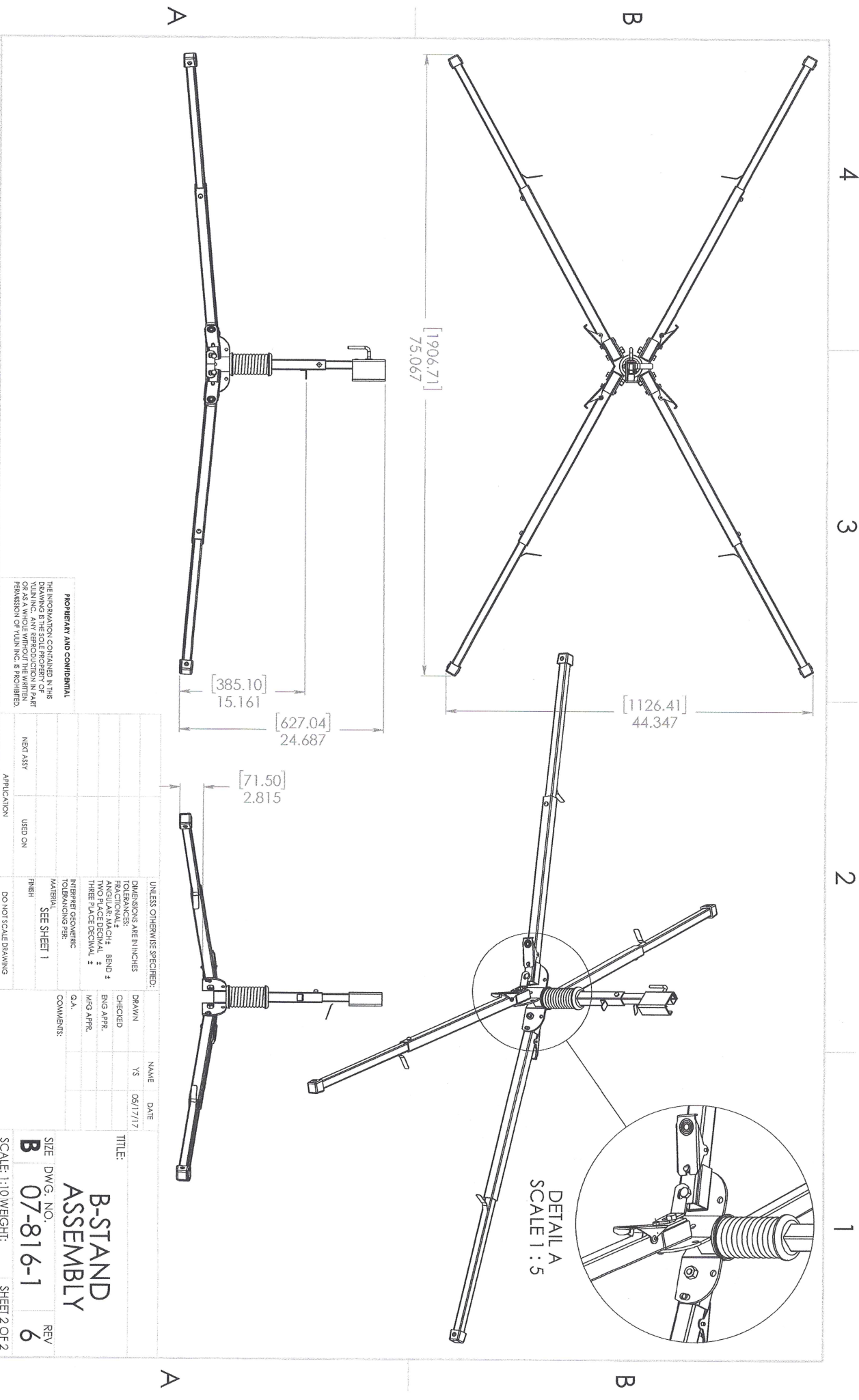
TITLE:

B-STAND ASSEMBLY

SIZE DWG. NO. **B** 07-816-1 REV 6

SCALE: 1:10 WEIGHT:

SHEET 1 OF 2



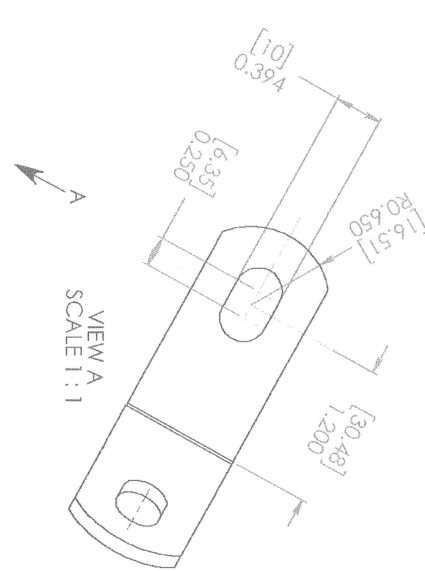
PROPERTY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
TULIN INC. ANY REPRODUCTION IN PART
OR IN WHOLE WITHOUT THE WRITTEN
PERMISSION OF TULIN INC. IS PROHIBITED.

| | | | | | | | | | |
|-----------------------------|--|--|--|----------------------------------|--|-----------|--|------|--|
| UNLESS OTHERWISE SPECIFIED: | | | | DRAWN | | NAME | | DATE | |
| DIMENSIONS ARE IN INCHES | | | | YES | | 06/17/17 | | | |
| TOLERANCES: | | | | CHECKED | | ENG APPR. | | | |
| FRACTIONAL: $\frac{1}{4}$ | | | | ANGULAR: MACH: \pm BEND: \pm | | MFG APPR. | | | |
| TWO PLACE DECIMAL: \pm | | | | THREE PLACE DECIMAL: \pm | | G.A. | | | |
| INTERPRET GEOMETRIC | | | | TOLERANCING PER: | | COMMENTS: | | | |
| MATERIAL: | | | | FINISH: | | | | | |
| SEE SHEET 1 | | | | | | | | | |
| NEXT ASSY | | | | USED ON | | | | | |
| APPLICATION | | | | DO NOT SCALE DRAWING | | | | | |

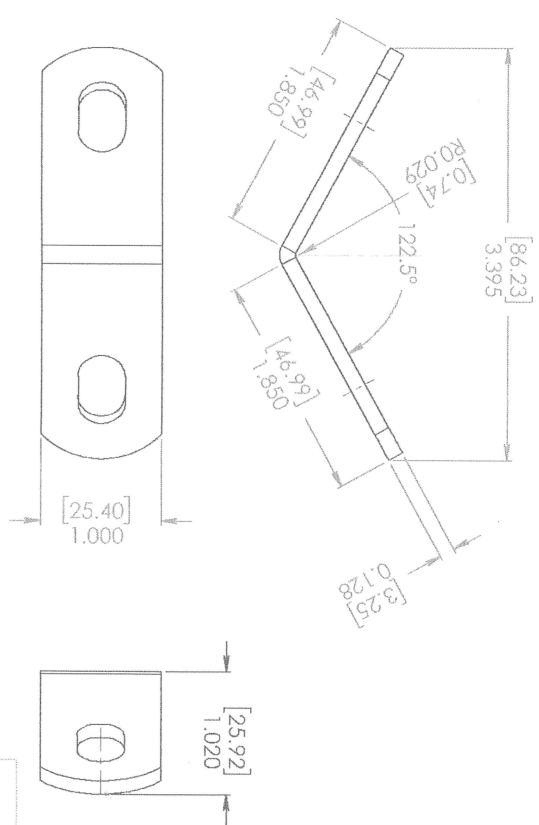
TITLE:
**B-STAND
ASSEMBLY**

SIZE DWG. NO. **B 07-816-1** REV **6**

SCALE: 1:10 WEIGHT: SHEET 2 OF 2



VIEW A
SCALE 1:1



- NOTE:
1. SURFACE FINISHING: BRIGHT ZINC PLATED,
 2. MUST PASS 500 HOURS SALT SPRAY TEST.

| | | | | |
|-----------------------------|--|--------------|----------|----------|
| UNLESS OTHERWISE SPECIFIED: | | DRAWN | NAME | DATE |
| DIMENSIONS ARE IN INCHES | | YES | | 02/27/17 |
| TOLERANCES: | | CHECKED | | |
| FRACTIONAL ± | | ENG APPR. | | |
| DECIMAL ± | | MGD APPR. | | |
| THREE PLACE DECIMAL ± | | D.A. | | |
| INTERPRET DRAWING PER: | | COMMENTS: | | |
| TOLERANCING PER: | | | | |
| MATERIAL: | | | | |
| C. R. STEEL | | | | |
| FINISH: | | | | |
| BRIGHT ZINC PLATED | | | | |
| DO NOT SCALE DRAWING | | | | |
| APPLICATION: | | | | |
| USED ON: | | | | |
| NEXT ASSY: | | | | |
| REV | | SIZE | DWG. NO. | REV |
| B | | SCALE: | 09020 | 3 |
| WEIGHT: | | SHEET 1 OF 1 | | |

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
NEXI ASSY AND IS NOT TO BE
REPRODUCED OR USED IN ANY MANNER
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF NEXI INC. IF PROHIBITED.

TITLE:
V-BRACKET,
122.5 DEGREE

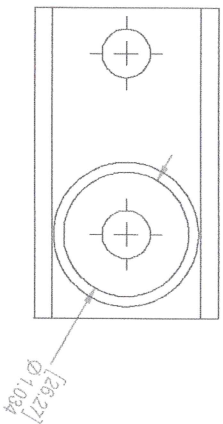
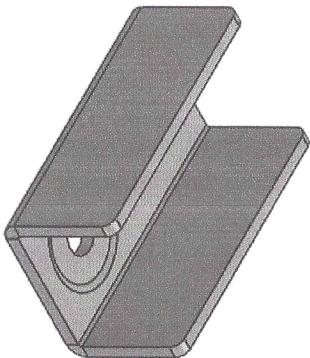
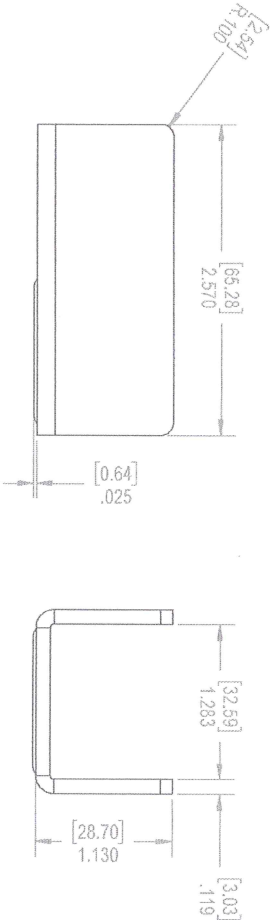
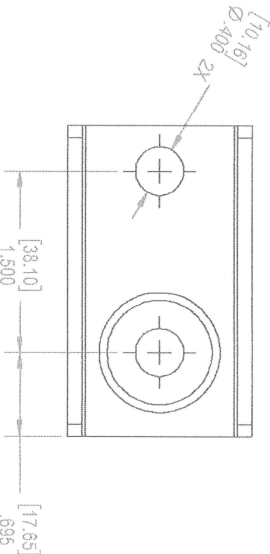
4

3

2

1

REVISION 1, NOTES:
1. Surface finishing was black powder coated.



- NOTE:
1. ALL HOLES ARE THROUGH ONE WALL ONLY, UNLESS SPECIFIED OTHERWISE.
 2. THIS PART WEIGHT 0.126 KGS.
 3. SURFACE FINISH: ZINC PLATED, MUST PASS 500 SALT SPRAY TEST.

PROPERTY AND CONFIDENTIAL
THE INFORMATION CONTAINED HEREIN IS THE PROPERTY OF
THE COMPANY AND IS NOT TO BE REPRODUCED OR
TRANSMITTED IN ANY FORM OR BY ANY MEANS
WITHOUT THE WRITTEN PERMISSION OF
THE COMPANY. (P. 175) (PAGE 175-18)

| | | | | | | | |
|---------------------------------|--|-----------|--|-----------|--|------|--|
| UNLESS OTHERWISE SPECIFIED: | | DRAWN | | NAME | | DATE | |
| DIMENSIONS ARE IN (INCHES/MILL) | | YES | | 12/15/16 | | | |
| TOLERANCES: | | CHECKED | | BNS APPR. | | | |
| FRACTIONAL: MACH 0.5 | | MFG APPR. | | | | | |
| DECIMAL: ± 0.05 | | O.A. | | | | | |
| THREE PLACE DECIMAL: ± 0.005 | | COMMENTS: | | | | | |
| INTERPRET DECIMALS | | | | | | | |
| TOLERANCING PER | | | | | | | |
| MATERIAL | | | | | | | |
| 11 GAGE C. R. S. | | | | | | | |
| COLOR | | | | | | | |
| BRIGHT ZINC PLATED | | | | | | | |
| DO NOT SCALE DRAWING | | | | | | | |
| APPLICATION | | | | | | | |
| NEET ASY | | | | | | | |
| NEET ON | | | | | | | |
| TITLE: | | | | | | | |
| U - BRACKET | | | | | | | |
| SIZE DWG. NO. | | | | | | | |
| B 09003 | | | | | | | |
| SCALE WEIGHT: | | | | | | | |
| SHEET 1 OF 1 | | | | | | | |

4

3

2

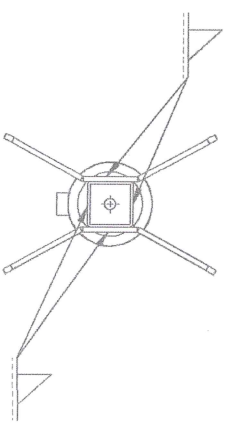
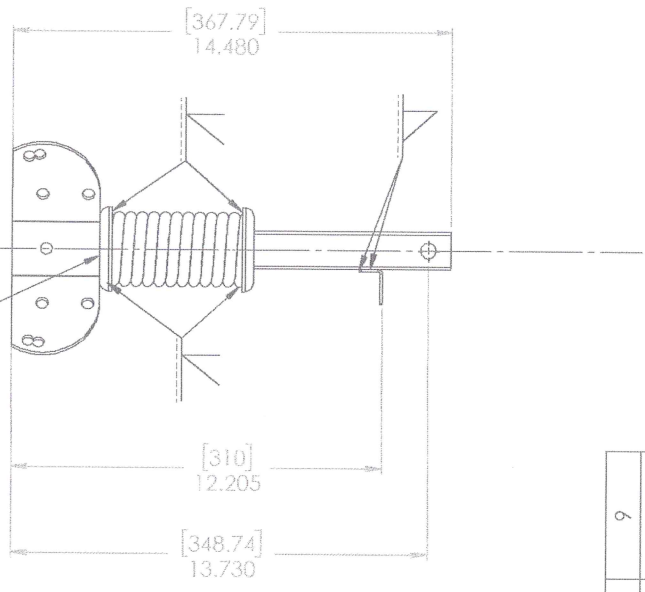
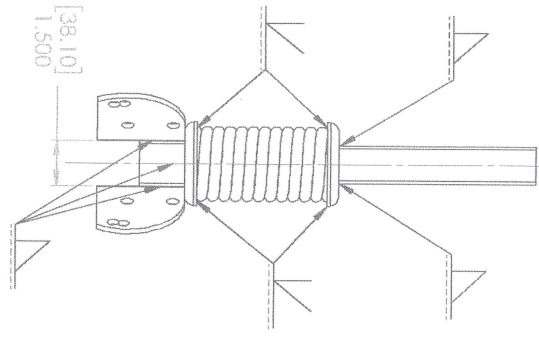
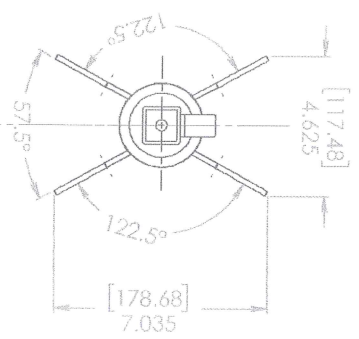
1

4

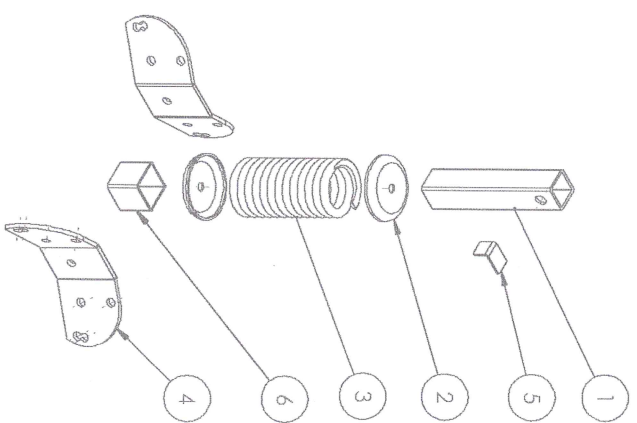
3

2

1



| ITEM NO. | PART NUMBER | Revision | DESCRIPTION | QUANTITY |
|----------|-------------|----------|--|----------|
| 1 | 09019 | 3 | 1.25"X1.25"X6.50" CENTER TUBE, B-STAND | 1 |
| 2 | 09017 | 2 | SPRING CAP | 2 |
| 3 | 13005 | 3 | LARGE SPRING | 1 |
| 4 | 09027 | 4 | BASE V BRACKET | 2 |
| 5 | 09015 | 1 | L BRACKET, B AND C STAND | 1 |
| 6 | 09058 | 1 | REINFORCE FILLER | 1 |



NOTE:

SURFACE FINISHING MUST BE ABLE TO PASS 500 HOURS SALT SPRAY TEST

PROPERTY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE PROPERTY OF BELL
AND HOWELL COMPANY. IT IS TO BE
USED ONLY FOR THE PROJECT AND
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
BELL AND HOWELL COMPANY IS
PROHIBITED.

| | | | | | | | |
|--------------------------------------|--|----------------------|--|----------------|--|------------------------------------|--|
| UNLESS OTHERWISE SPECIFIED: | | DRAWN | | NAME | | DATE | |
| DIMENSIONS ARE IN INCHES | | TOLERANCES | | YES | | 02/27/17 | |
| FRACTIONAL | | DECIMAL | | CHECKED | | BY: APPR. | |
| ANGULAR: MINUS .005 | | PLUS .005 | | MFG APPR. | | | |
| TWO PLACE DECIMAL | | THREE PLACE DECIMAL | | O.A. | | COMMENTS: | |
| INTERPRET GEOMETRIC TOLERANCING PER: | | MATERIAL | | STEEL | | FINISH: POWDER COATED, GLOSS BLACK | |
| 07-816-1 | | B - Stand | | HIST ASST | | USED ON | |
| APPLICATION | | DO NOT SCALE DRAWING | | SIZE: DWG. NO. | | REV | |
| SCALE: 1:5 | | WEIGHT: | | SHEET 1 OF 1 | | | |

B WELDMENT

4

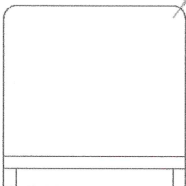
3

2

1

REVISION 1 NOTES: 105/19/2017)
1. ADDED R 0.030"
2. ADD "B STAND" IN TITLE BLOCK

[1.27]
R0.050

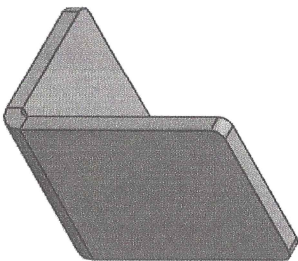


[2.01]
0.079

[1.27]
R0.050

[19.05]
0.750

[29.08]
1.145



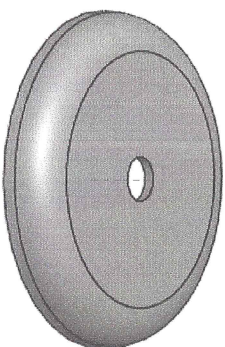
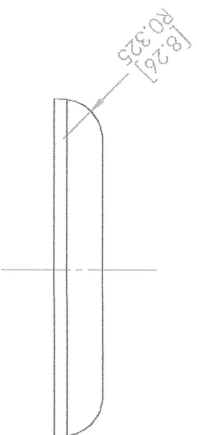
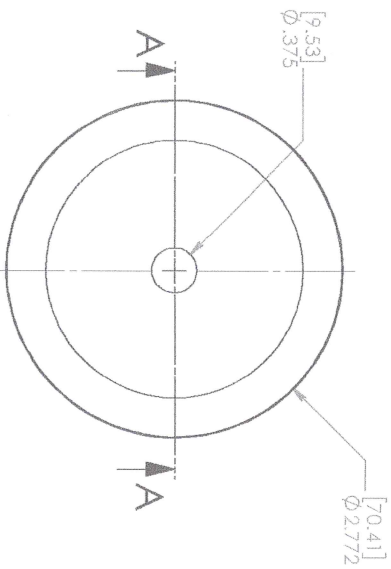
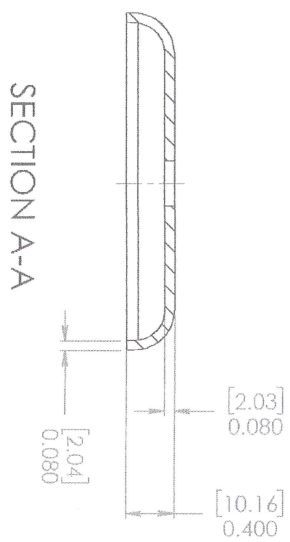
[19.05]
0.750

PROPRIETARY AND CONFIDENTIAL
THIS DRAWING IS THE PROPERTY OF THE
DRAWING FIRM AND IS NOT TO BE
REPRODUCED OR COPIED IN ANY MANNER
WITHOUT THE WRITTEN PERMISSION OF
THE DRAWING FIRM. VIOLATION IS
PROHIBITED.

| | | | | | | | |
|-----------------------------|--|-----------|--|----------|--|------|--|
| UNLESS OTHERWISE SPECIFIED: | | DRAWN | | NAME | | DATE | |
| DIMENSIONS ARE IN INCHES | | YES | | 26/10/17 | | | |
| TOLERANCES: | | CHECKED | | ENG APPR | | | |
| FRACTIONAL | | MFG APPR | | | | | |
| ANGULAR TOLERANCE | | O.A. | | | | | |
| HOLE LOCATIONS | | COMMENTS: | | | | | |
| THREE PLACE DECIMAL | | | | | | | |
| INTERPRET DIMENSIONS | | | | | | | |
| TOLERANCING PER | | | | | | | |
| MATERIAL | | | | | | | |
| C. R. S. | | | | | | | |
| FINISH | | | | | | | |
| NEXT ASY | | | | | | | |
| USED ON | | | | | | | |
| APPLICATION | | | | | | | |
| DO NOT SCALE DRAWING | | | | | | | |

TITLE:
L-BRACKET
B AND C STANDS

SIZE: DWG. NO. 09015 REV 1
SCALE: 2:1 WEIGHT: 0.00 SHEET 1 OF 1



PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <INSERT COMPANY NAME HERE>. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <INSERT COMPANY NAME HERE> IS PROHIBITED.

| | | | |
|-------------------------------|----------------------|------|---------|
| UNLESS OTHERWISE SPECIFIED: | | DATE | 3/21/17 |
| DIMENSIONS ARE IN INCHES (mm) | DRAWN | NAME | TS |
| BRACKETED DIMENSIONS | CHECKED | | |
| ANGULAR: IN/4CH = BRND = | BND APPR | | |
| TWO PLACE DECIMAL | WFG APPR | | |
| THREE PLACE DECIMAL = | | | |
| INTERPRET GEOMETRIC | O.A. | | |
| TOLERATING PER: | COMMENTS: | | |
| MATERIAL | | | |
| C. R. S. | | | |
| FINISH | | | |
| NEED ASSY | USED ON | | |
| APPLICATION | DO NOT SCALE DRAWING | | |

TITLE:

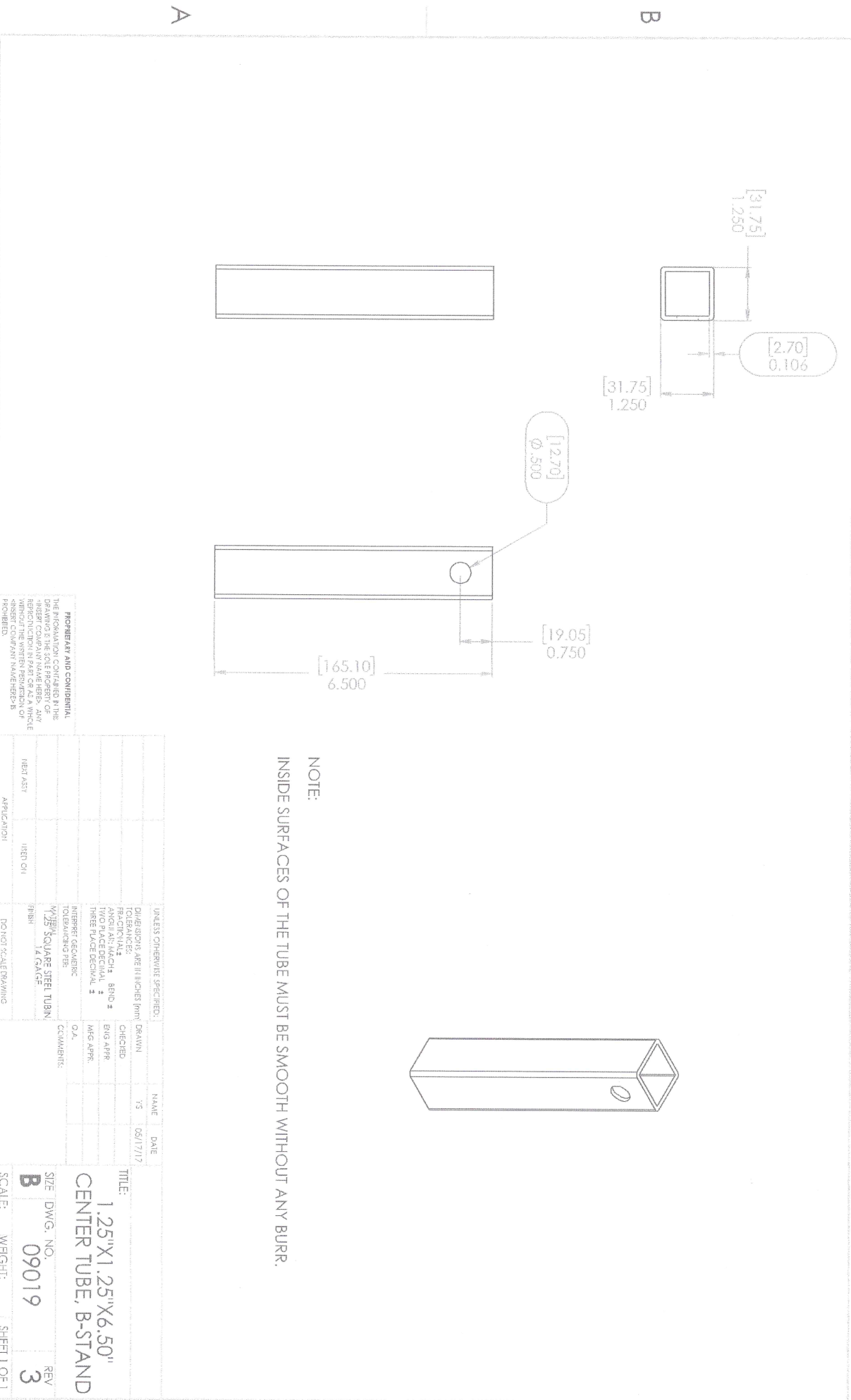
SPRING CAP

SIZE DWG. NO.

B 09017

SCALE: 1:1 WEIGHT: 0.02

SHEET 1 OF 1



NOTE:
INSIDE SURFACES OF THE TUBE MUST BE SMOOTH WITHOUT ANY BURR.

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE PROPERTY OF THE
DRAWING COMPANY AND IS NOT TO BE
REPRODUCED OR TRANSMITTED IN ANY
FORM OR BY ANY MEANS, WITHOUT THE
WRITTEN PERMISSION OF THE
DRAWING COMPANY.

| | | | |
|-------------------------------------|-----------|-----------|----------------------|
| UNLESS OTHERWISE SPECIFIED: | | NAME | DATE |
| DIMENSIONS ARE IN INCHES FRACTIONS | | VS | 05/17/17 |
| TOLERANCES: | | CHECKED | |
| FRACTIONS: \pm | | ENG APPR | |
| ANGULAR: MACH: \pm BRD: \pm | | DATE | |
| TWO PLACE DECIMAL: \pm | | Q.A. | |
| THREE PLACE DECIMAL: \pm | | COMMENTS: | |
| INTERPRET GEOMETRIC | | | |
| TOLERANCING PER: | | | |
| MATERIAL: 1.25" SQUARE STEEL TUBING | | | |
| FINISH: 16 GA. GALV. | | | |
| DESIGN | APP. ASST | APP. CH | DO NOT SCALE DRAWING |

TITLE:
1.25"X1.25"X6.50"
CENTER TUBE, B-STAND

SIZE: DWG. NO. 09019
SCALE: WEIGHT: SHEET 1 OF 1

REV 3

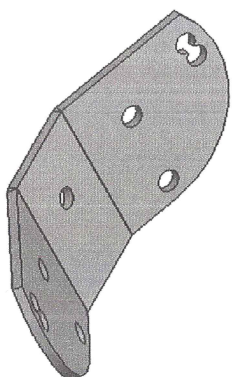
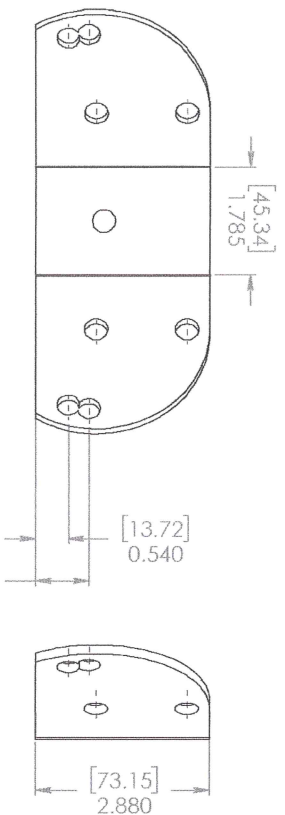
B

4

3

2

1



B

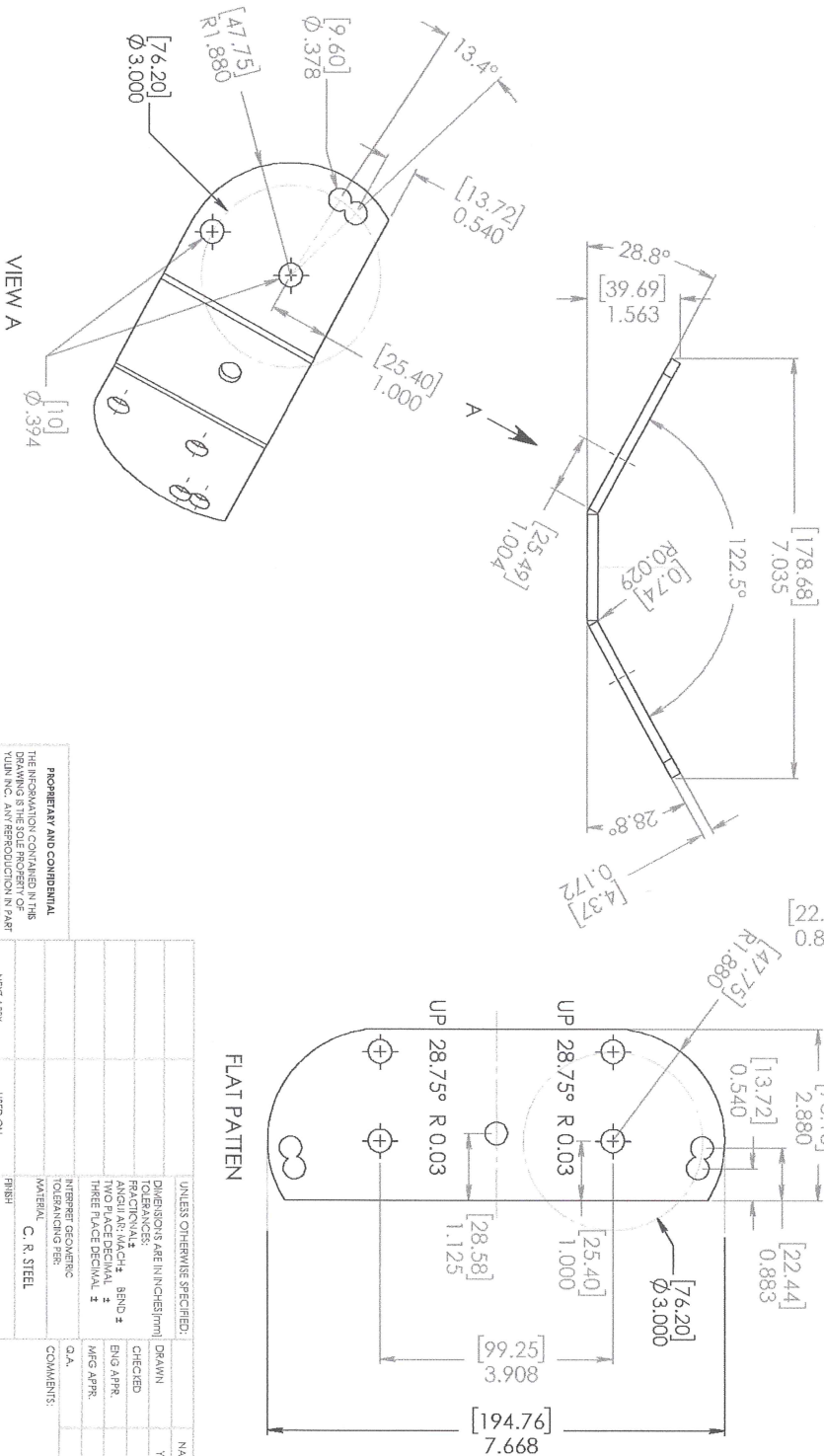
A

4

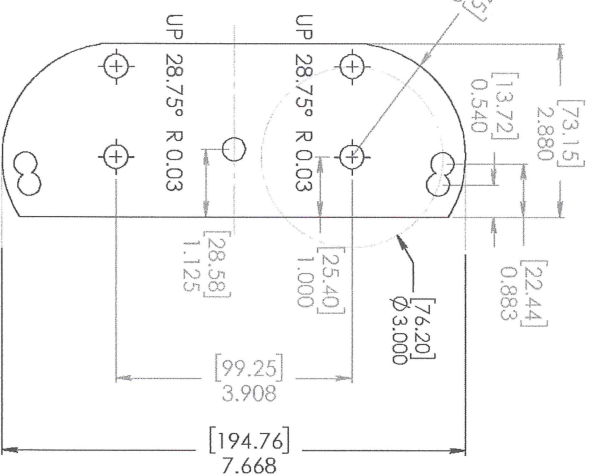
3

2

1



FLAT PATTERN



NOTE:
MUST BE FREE OF ANY BURR ON ALL
SURFACES AND EDGES AND HOLES.

A

VIEW A

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
VULCAN INC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF VULCAN INC. IS PROHIBITED.

| UNLESS OTHERWISE SPECIFIED: | | DRAWN | | NAME | | DATE | |
|-------------------------------|--|--------------|--|--------------|--|----------|--|
| DIMENSIONS ARE IN INCHES (mm) | | CHECKED | | VS | | 06/17/17 | |
| TOLERANCES: | | BIG APPR. | | | | | |
| FRACTIONAL ± | | | | | | | |
| ANGULAR ± | | | | | | | |
| HOLE POSITIONAL ± | | | | | | | |
| THREE PLACE DECIMAL ± | | | | | | | |
| FIT/PERF GOING | | | | | | | |
| TOLERANCING PER | | | | | | | |
| MATERIAL | | | | | | | |
| C. R. STEEL | | | | | | | |
| FINISH | | | | | | | |
| NEXT ASST | | | | | | | |
| APPLICATION | | | | | | | |
| DO NOT SCALE DRAWING | | | | | | | |
| TITLE: | | SIZE | | DWG. NO. | | REV | |
| BASE V BRACKET | | B | | 09027 | | 4 | |
| SCALE: 1:2 | | WEIGHT: 0.12 | | SHEET 1 OF 1 | | | |

4

3

2

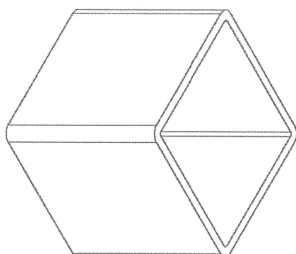
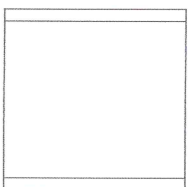
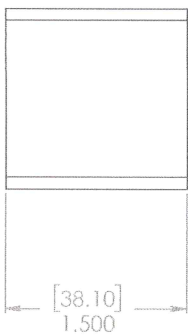
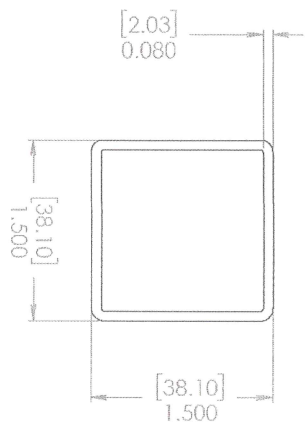
1

B

B

A

A



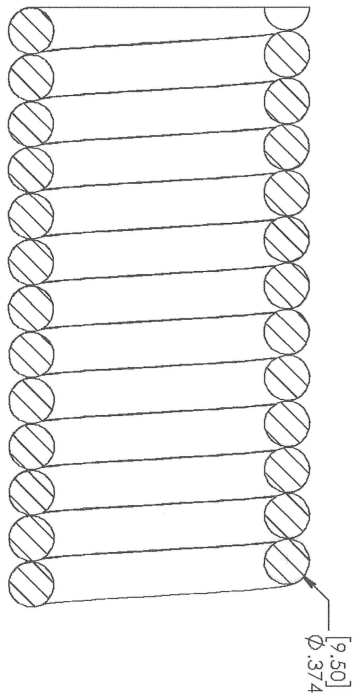
PROPERTY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
VULCAN INC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF VULCAN INC. IS PROHIBITED.

| | | | | | | | |
|-------------------------------|--|-----------|--|------|--|------|--|
| UNLESS OTHERWISE SPECIFIED: | | DRAWN | | NAME | | DATE | |
| DIMENSIONS ARE IN INCHES (mm) | | CHECKED | | T.S. | | | |
| TOLERANCES: | | ENG APPR. | | | | | |
| FRACTIONAL ± | | MFG APPR. | | | | | |
| ANGULAR ± | | O.A. | | | | | |
| HOLE PLACE DECIMAL ± | | | | | | | |
| HOLE TOLERANCE DECIMAL ± | | | | | | | |
| INTERPRET GEOMETRIC | | | | | | | |
| TOLERANCING PER: | | | | | | | |
| MATERIAL | | | | | | | |
| STEEL TUBE | | | | | | | |
| FINISH | | | | | | | |
| 3003 | | | | | | | |
| NEXT ASBY | | | | | | | |
| APPLICATION | | | | | | | |
| B CENTER BAKE YIELDMENT | | | | | | | |
| USED ON | | | | | | | |
| DO NOT SCALE DRAWING | | | | | | | |

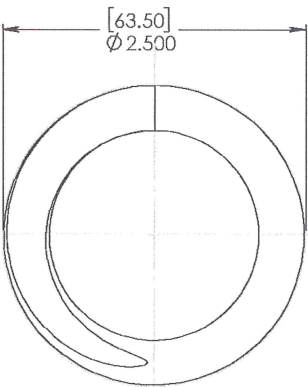
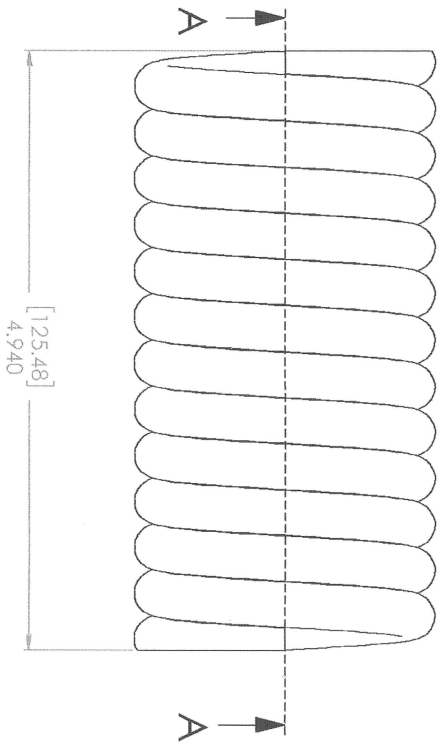
TITLE:
REINFORCE FILLER

SIZE: DWG. NO. **B 09058** REV **1**

SCALE: 1:1 WEIGHT: 0.02 SHEET 1 OF 1

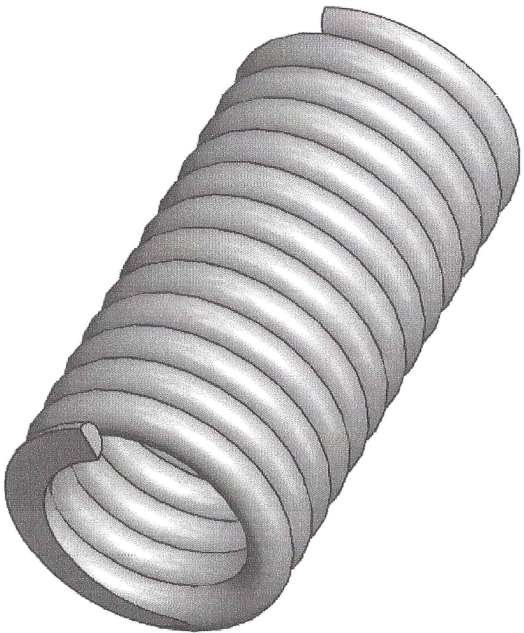


SECTION A-A



NOTE:

SPRING MUST BE WOUND WITHOUT ANY GAP BETWEEN WIRES.



PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <INSERT COMPANY NAME HERE>. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <INSERT COMPANY NAME HERE> IS PROHIBITED.

| | | | | | |
|--------------------------------------|-------------------|----------------------|--|----------|------|
| UNLESS OTHERWISE SPECIFIED: | | DRAWN | | NAME | DATE |
| DIMENSIONS ARE IN INCHES (mm) | | YS | | 02/01/17 | |
| FRACTURAL | | CHECKED | | | |
| ANGULAR: MACHINE BEND | | ENG APPR. | | | |
| TWO PLACE DECIMAL | | MFG APPR. | | | |
| THREE PLACE DECIMAL | | | | | |
| INTERPRET GEOMETRIC TOLERANCING PER: | | Q.A. | | | |
| COMMENTS: | | | | | |
| 09056 | N WELDMENT | | | | |
| 09028 | B WELDMENT | | | | |
| MATERIAL: | SPRING STEEL 65Mn | | | | |
| MEET ASY: | FINISH | | | | |
| APPLICATION | USED ON | DO NOT SCALE DRAWING | | | |

TITLE:

LARGE SPRING

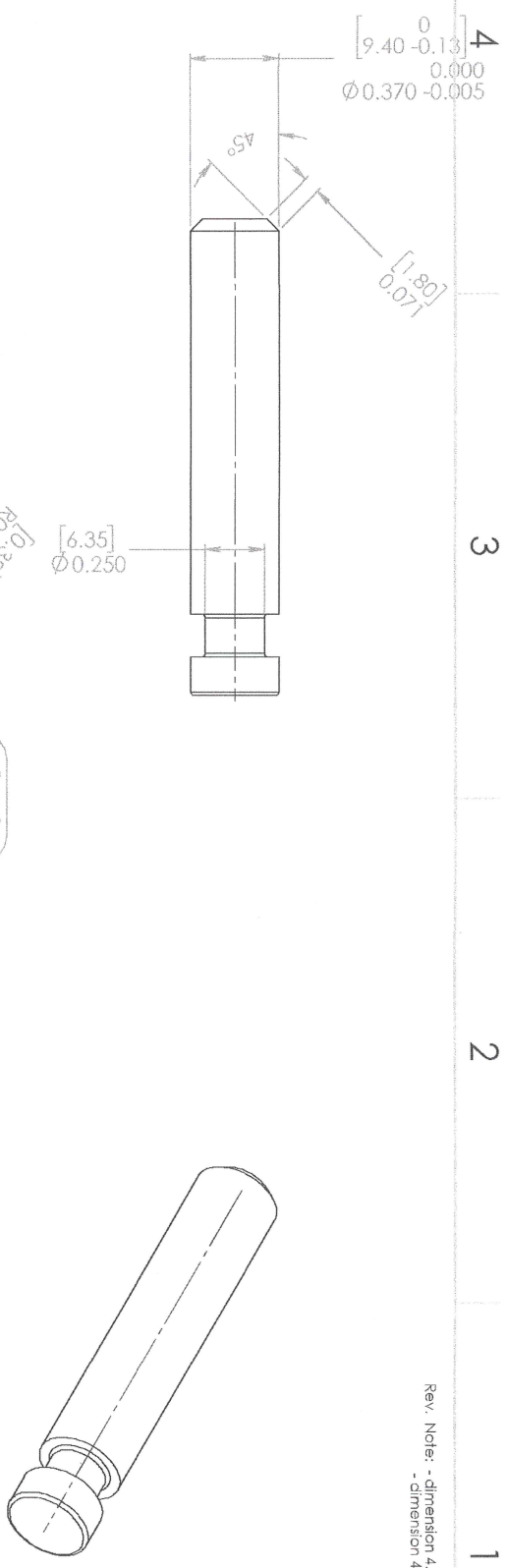
SIZE DWG. NO. REV

B 13005 3

SCALE: 1:1 WEIGHT: SHEET 1 OF 1

4 3 2 1

Rev. Note: - dimension 4.56mm was 4.06mm
- dimension 42.12mm was 42.62mm



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
PILGRIM'S PRIDE AND IS NOT TO BE
REPRODUCED IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
PILGRIM'S PRIDE COMPANY. NUMBER B
PROHIBITED.

| | | | | |
|-----------------------------|--|-----------|------------|------|
| UNLESS OTHERWISE SPECIFIED: | | DRAWN | NAME | DATE |
| DIMENSIONS ARE IN INCHES | | YS | 02/12/2017 | |
| TOLERANCES | | CHECKED | | |
| FRACTIONAL ± | | ENG APPR. | | |
| ANGULAR: MACH ± | | MFG APPR. | | |
| TWO PLACE DECIMAL ± | | Q.A. | | |
| THREE PLACE DECIMAL ± | | COMMENTS | | |
| INTERPRET GEOMETRIC | | | | |
| TOLERANCING PER: | | | | |
| MATERIAL | | | | |
| #45 STEEL | | | | |
| FINISH | | | | |
| ZINC PLATED | | | | |
| APPLICATION | | | | |
| USED ON | | | | |
| LEG ASSY B and C | | | | |
| LEG ASSY A and N | | | | |
| NEXT ASSY | | | | |
| 08011 | | | | |
| 08010 | | | | |
| TITLE: | | | | |
| 0.335" X 2" PIN | | | | |
| SIZE DWG. NO. | | | | |
| B 09011 | | | | |
| SCALE 2:1 WEIGHT: 0.01 | | | | |
| SHEET 1 OF 1 | | | | |

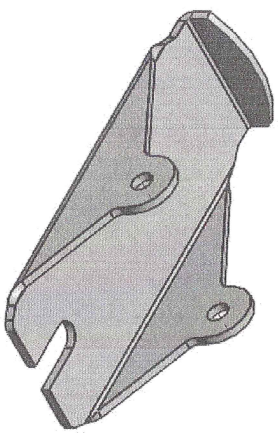
4

3

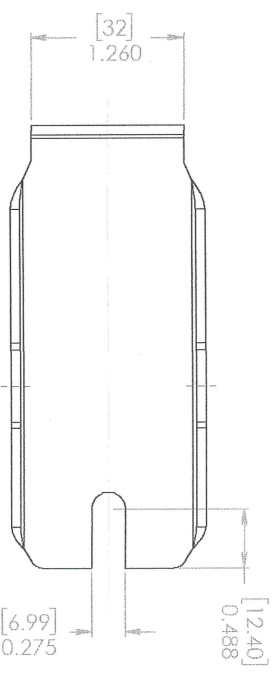
2

1

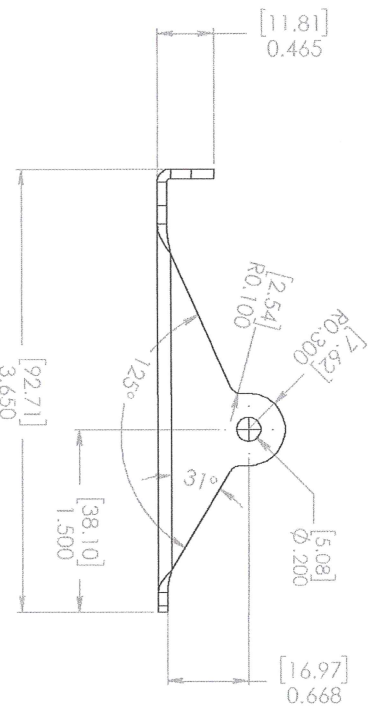
Rev. 2 Note: - material was 2024-T3 ALUMINUM, 2.52mm.
- finish was anodized 0.004mm.



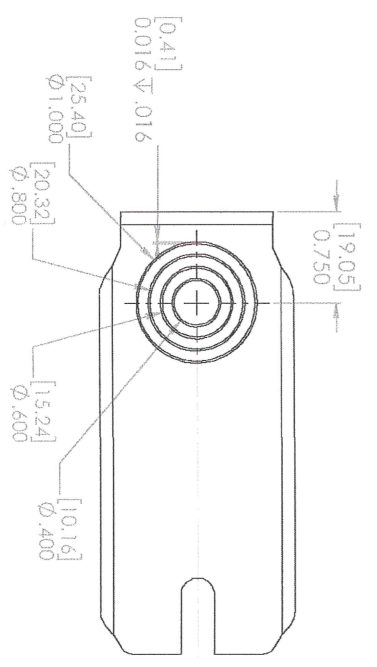
B



B



A



A

NOTE:
1. SURFACE FINISH MUST PASS 500 HOURS SALT SPRAY TEST.

PROPERTY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
THE COMPANY AND IS NOT TO BE
REPRODUCED IN ANY MANNER
WITHOUT THE WRITTEN PERMISSION OF
THE COMPANY. COMPANY NAME HERE IS
PROHIBITED.

| UNLESS OTHERWISE SPECIFIED: | | DRAWN | | NAME | | DATE | |
|-----------------------------|--|-----------|--|--------------|--|---------------|--|
| DIMENSIONS ARE IN INCHES | | YES | | 2/10/17 | | TITLE: | |
| TOLERANCES: | | CHECKED | | ENG APPR. | | SIZE DWG. NO. | |
| FRACTIONAL 1/16 | | MFG APPR. | | SCALE: | | WEIGHT: | |
| ANGULAR: 1/2° BEND 1/2° | | COMMENTS: | | SHEET 1 OF 1 | | REV | |
| TWO PLACE DECIMAL 1/32 | | O.A. | | 1 | | 2 | |
| THREE PLACE DECIMAL 1/64 | | | | | | | |
| INTERPRET GEOMETRIC | | | | | | | |
| TOLERANCING PER: | | | | | | | |
| MATERIAL | | | | | | | |
| 2.00 mm CR STEEL | | | | | | | |
| FINISH | | | | | | | |
| BLACK POWDER COATED | | | | | | | |
| NEXT ASSY | | | | | | | |
| LEG ASSY, B and C | | | | | | | |
| LEG ASSY, A and N | | | | | | | |
| APPLICATION | | | | | | | |
| USED ON | | | | | | | |
| DO NOT SCALE DRAWING | | | | | | | |

4

3

2

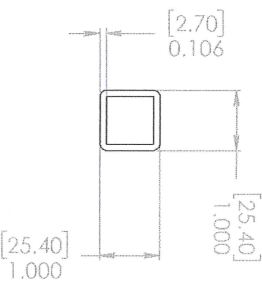
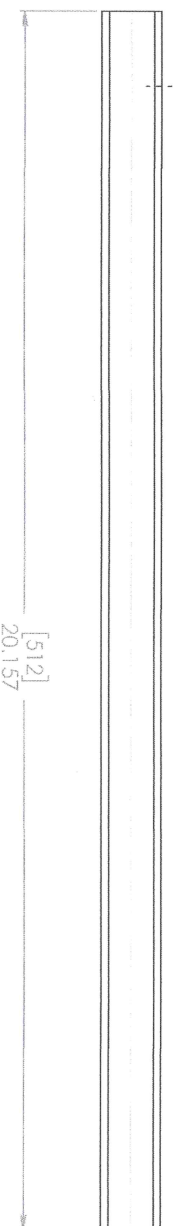
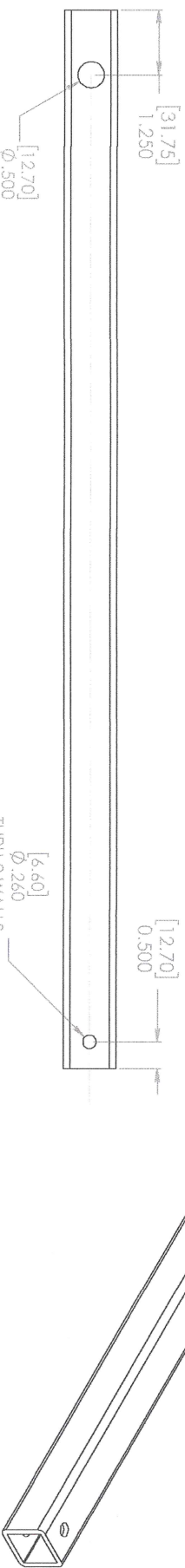
1

4

3

2

1



PROPERTY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
VULCANIC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF VULCANIC IS PROHIBITED.

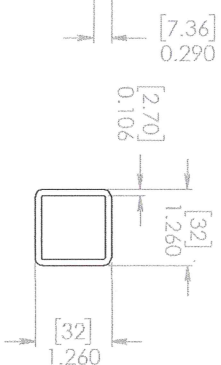
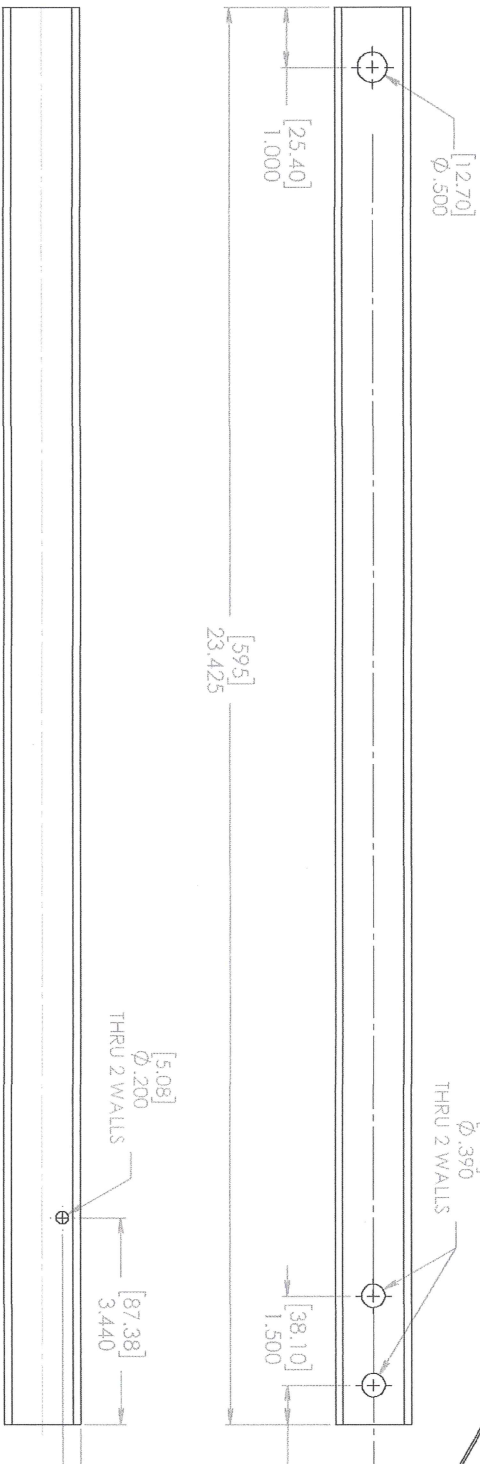
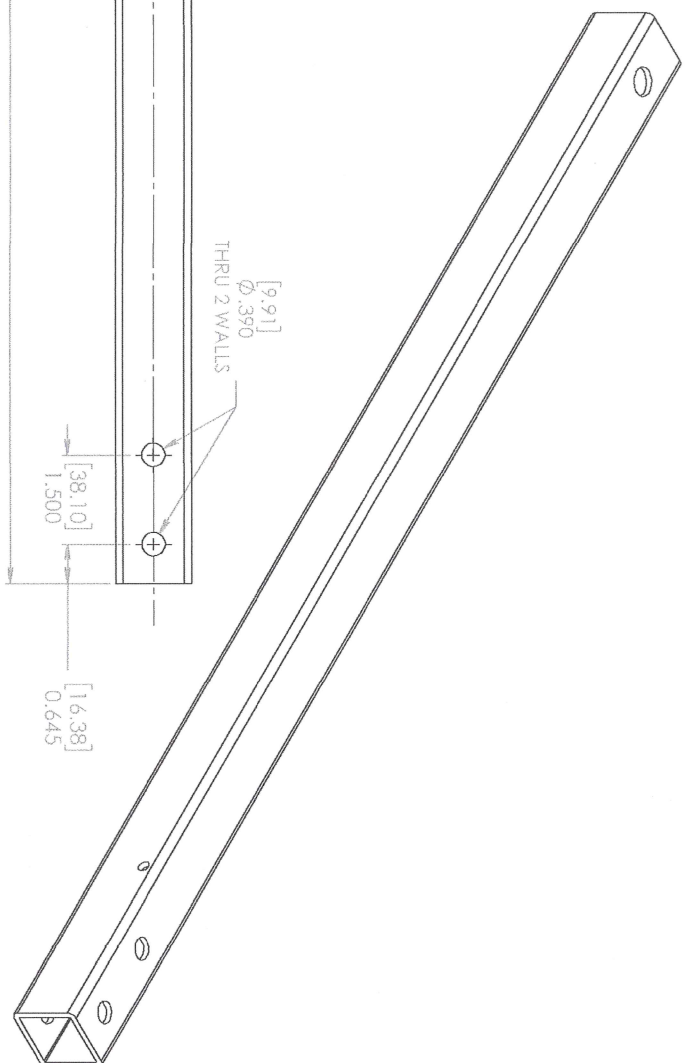
| UNLESS OTHERWISE SPECIFIED: | | | |
|-----------------------------|-----------------------|--------------|---------|
| DIMENSIONS ARE IN INCHES | DRAWN | NAME | DATE |
| FRACTIONS | | VS | 2/10/17 |
| ANGULAR: MACH ± | CHECKED | | |
| TWO PLACE DECIMAL ± | ENG APPR. | | |
| THREE PLACE DECIMAL ± | MFG APPR. | | |
| INTERPRET GEOMETRIC | | | |
| TOLERANCING PER: | | | |
| MATERIAL: | | | |
| 6005-T5 ALUMINUM TUBE | | | |
| FINISH | | | |
| 08011 | LEG ASSEMBLY, B AND C | | |
| NEXT ASSY | USED ON | | |
| APPLICATION | DO NOT SCALE DRAWING | | |
| TITLE: | | | |
| LEG INSIDE, B and C | | | |
| SIZE | DWG. NO. | REV | |
| B | 10010 | 2 | |
| SCALE: 1:2 WEIGHT: | | SHEET 1 OF 1 | |

4

3

2

1



| | | | | | |
|---|--|---------------------------------------|--|---|--|
| <p>PROPRIETARY AND CONFIDENTIAL</p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF TULIN INC. ANY REPRODUCTION IN PART OR IN WHOLE WITHOUT THE WRITTEN PERMISSION OF TULIN INC. IS PROHIBITED.</p> | | <p>UNLESS OTHERWISE SPECIFIED:</p> | | <p>NAME DATE</p> | |
| <p>08011</p> | | <p>DIMENSIONS ARE IN INCHES (mm)</p> | | <p>DRAWN</p> | |
| <p>LEG ASSEMBLY, B and C</p> | | <p>FRACTIONAL 1/16</p> | | <p>Y/S</p> | |
| <p>NEQ ASST</p> | | <p>CHECKED</p> | | <p>ENG APPR.</p> | |
| <p>USED ON</p> | | <p>ANGULAR: 1/4 MACH 1/2 BEND 1/2</p> | | <p>MFG APPR.</p> | |
| <p>APPLICATION</p> | | <p>TWO PLACE DECIMAL 1/16</p> | | <p>G.A.</p> | |
| <p>DO NOT SCALE DRAWING</p> | | <p>THREE PLACE DECIMAL 1/32</p> | | <p>INTERPRET GEOMETRIC TOLERANCING PER:</p> | |
| | | <p>MATERIAL</p> | | <p>COMMENTS:</p> | |
| | | <p>6061-T5 ALUMINUM TUBE</p> | | | |
| | | <p>FINISH</p> | | | |

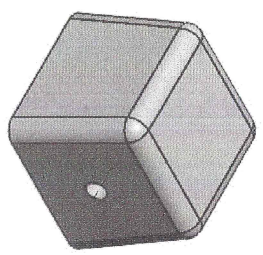
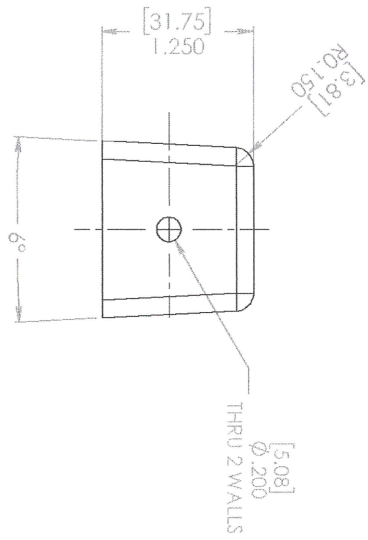
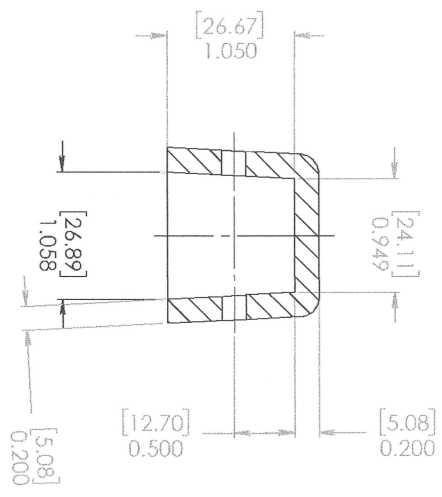
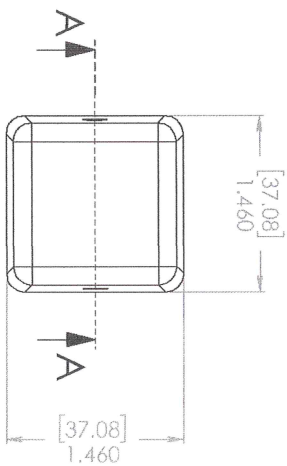
TITLE:

**OUTSIDE LEG,
B and C**

| | | |
|----------|--------------|----------|
| SIZE | DWG. NO. | REV |
| B | 10019 | 2 |

SCALE: 1:5 (WEIGHT: 1/16)

SHEET 1 OF 1



SECTION A-A
SCALE 1 : 1

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF TILIN INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF TILIN INC. IS PROHIBITED.

| | | | | |
|-------------------------------|--|-----------|--------|------|
| UNLESS OTHERWISE SPECIFIED: | | DRAWN | NAME | DATE |
| DIMENSIONS ARE IN INCHES (MM) | | YES | 9/4/17 | |
| TOLERANCES | | | | |
| FRACTIONAL ± | | CHECKED | | |
| ANGULAR: MACH ± | | ENG APPR. | | |
| TWO PLACE DECIMAL ± | | MFG APPR. | | |
| THREE PLACE DECIMAL ± | | Q.A. | | |
| INTERPRET GEOMETRIC | | COMMENTS: | | |
| TOLERANCING PER: | | | | |
| MATERIAL | | | | |
| PP | | | | |
| FINISH | | | | |
| BLACK GLOSSY | | | | |
| NEXT ASST | | | | |
| USED ON | | | | |
| APPLICATION | | | | |
| DO NOT SCALE DRAWING | | | | |

1" SQUARE CAP

SIZE: DWG. NO. **B** 11005
SCALE: WEIGHT: SHEET 1 OF 1

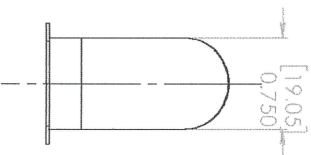
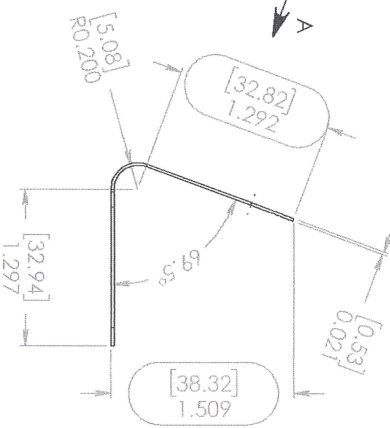
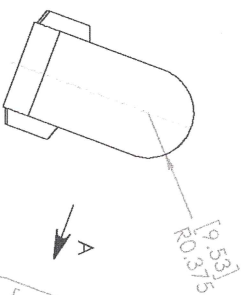
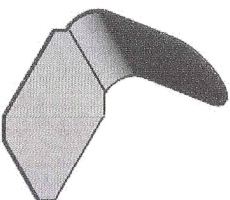
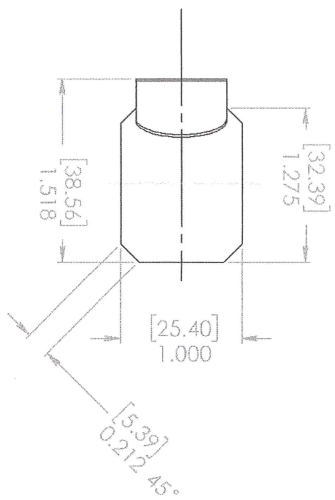
4

3

2

1

Rev2. Note: - 1.509" was 1.654".
- Added dimension 1.292".



VIEW A
SCALE 1:1

PROPERTY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE PROPERTY OF YULIN
INC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF YULIN INC. IS PROHIBITED.

| UNLESS OTHERWISE SPECIFIED: | | | | NAME | | DATE | |
|---|----------------------|--|--|-----------|--|----------|--|
| DIMENSIONS ARE IN INCHES (mm) | | | | VS | | 30/01/17 | |
| DECIMALS: 3 | | | | CHECKED | | | |
| FRACTIONAL: 16 | | | | ENG APPR. | | | |
| ANGULAR: MACH ± | | | | MFG APPR. | | | |
| TWO PLACE DECIMAL ± | | | | | | | |
| THREE PLACE DECIMAL ± | | | | | | | |
| INTERPRET GEOMETRIC TOLERANCING PER: | | | | | | | |
| Q.A. | | | | | | | |
| COMMENTS: | | | | | | | |
| 08011 | LEG ASSY, B and C | | | | | | |
| 08010 | LEG ASSY, A and N | | | | | | |
| HEAT ASSY | USED ON | | | | | | |
| MATERIAL | FINISH | | | | | | |
| SPRING STEEL 65Mn | ZINC PLATED | | | | | | |
| APPLICATION | DO NOT SCALE DRAWING | | | | | | |

WEDGE SPRING

SIZE DWG. NO.
B 13006

SCALE: 2:1 WEIGHT: 0.00 SHEET 1 OF 1

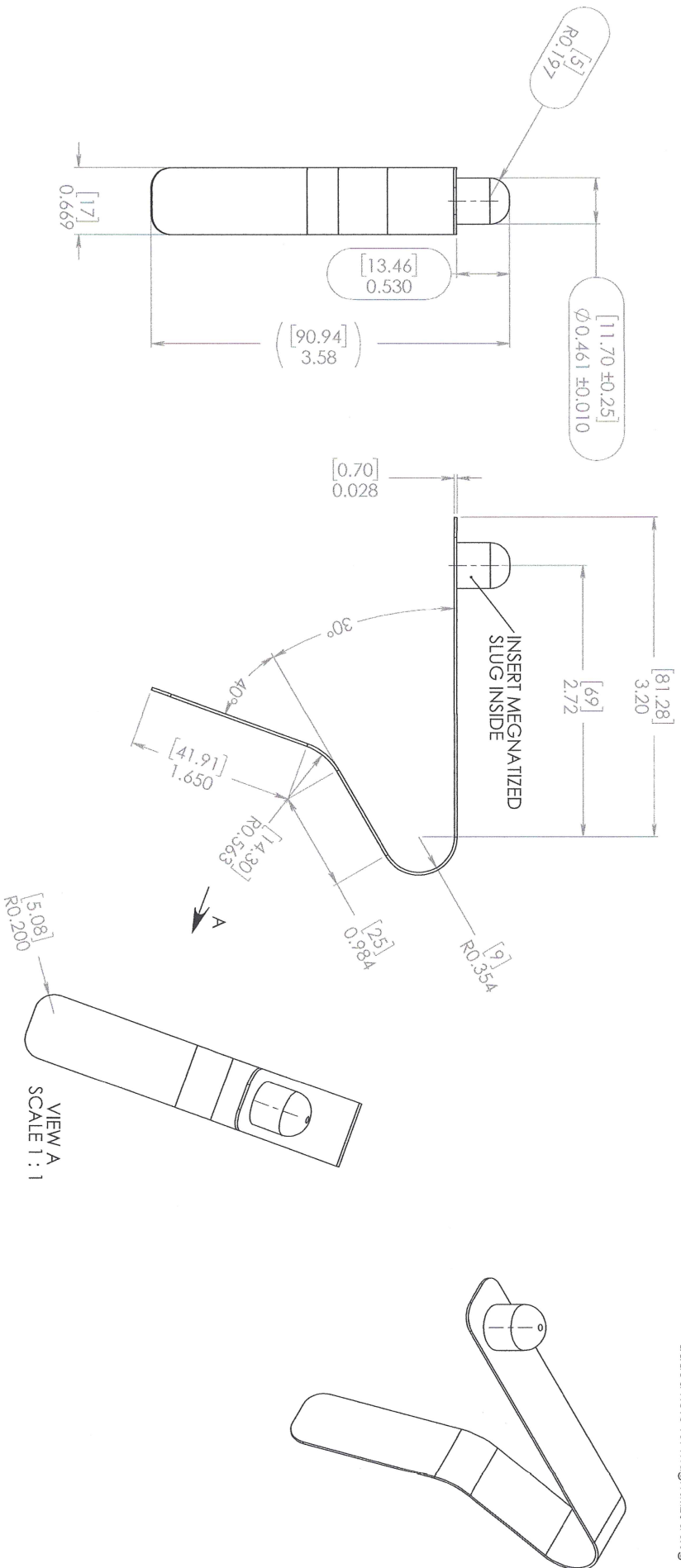
4

3

2

1

Rev. 2 Note: - button height was 0.63".
 - R 5.0mm was R 0.425mm.
 - added note for magnetized slug



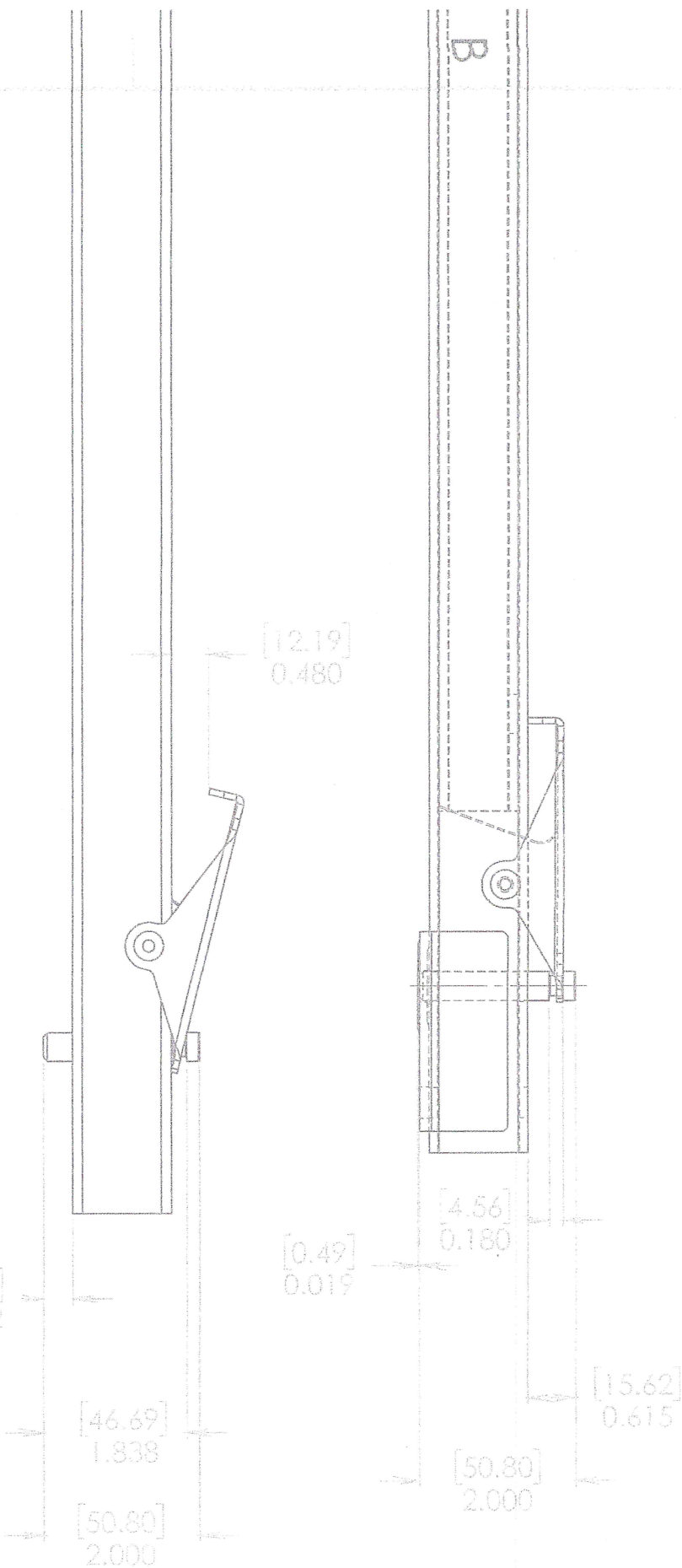
| UNLESS OTHERWISE SPECIFIED: | | NAME | DATE |
|-------------------------------|--|-----------|----------|
| DIMENSIONS ARE IN INCHES (mm) | | YS | 02/25/18 |
| TOLERANCES | | | |
| FRACTIONAL | | CHECKED | |
| DECIMAL | | ENG APPR. | |
| ANGULAR MATCH - BEND 2.1 | | MG APPR. | |
| HOLE PLACEMENT - 0.015 | | | |
| THREE PLACE DECIMAL ± 0.015 | | | |
| INTERPRET GEOMETRIC | | Q.A. | |
| TOLERANCING PER: | | | |
| MATERIAL: SPRING STEEL, 65 Mn | | | |
| FINISH: 0.7mm THICKNESS | | | |
| CHROMIUM PLATED | | | |
| APPLICATION | | | |
| DO NOT SCALE DRAWING | | | |
| TITLE: | | | |
| 0.5"x0.53" PUSH | | | |
| BUTTON SPRING | | | |
| SIZE: DWG. NO. | | | |
| B 13014 | | | |
| SCALE: | | | |
| WEIGHT: | | | |
| SHEET 1 OF 1 | | | |

PROPERTY AND CONFIDENTIAL
 THE INFORMATION CONTAINED IN THIS
 DRAWING IS THE SOLE PROPERTY OF
 TULIN INC. ANY REPRODUCTION IN PART
 OR IN WHOLE WITHOUT THE WRITTEN
 PERMISSION OF TULIN INC. IS PROHIBITED.

| | |
|--------|---------------------|
| 07-808 | TELESCOPE MAST |
| 08010 | LEG ASSY, A and N |
| 08011 | LEG ASSY, B and C |
| 08012 | LEG ASSY, D and E |
| 08013 | LEG ASSY, F and G |
| 08014 | LEG ASSY, H and I |
| 08015 | LEG ASSY, J and K |
| 08016 | LEG ASSY, L and M |
| 08017 | LEG ASSY, O and P |
| 08018 | LEG ASSY, Q and R |
| 08019 | LEG ASSY, S and T |
| 08020 | LEG ASSY, U and V |
| 08021 | LEG ASSY, W and X |
| 08022 | LEG ASSY, Y and Z |
| 08023 | LEG ASSY, AA and BB |
| 08024 | LEG ASSY, CC and DD |
| 08025 | LEG ASSY, EE and FF |
| 08026 | LEG ASSY, GG and HH |
| 08027 | LEG ASSY, II and JJ |
| 08028 | LEG ASSY, KK and LL |
| 08029 | LEG ASSY, MM and NN |
| 08030 | LEG ASSY, OO and PP |
| 08031 | LEG ASSY, QQ and RR |
| 08032 | LEG ASSY, SS and TT |
| 08033 | LEG ASSY, UU and VV |
| 08034 | LEG ASSY, WW and XX |
| 08035 | LEG ASSY, YY and ZZ |
| 08036 | LEG ASSY, AA and BB |
| 08037 | LEG ASSY, CC and DD |
| 08038 | LEG ASSY, EE and FF |
| 08039 | LEG ASSY, GG and HH |
| 08040 | LEG ASSY, II and JJ |
| 08041 | LEG ASSY, KK and LL |
| 08042 | LEG ASSY, MM and NN |
| 08043 | LEG ASSY, OO and PP |
| 08044 | LEG ASSY, QQ and RR |
| 08045 | LEG ASSY, SS and TT |
| 08046 | LEG ASSY, UU and VV |
| 08047 | LEG ASSY, WW and XX |
| 08048 | LEG ASSY, YY and ZZ |
| 08049 | LEG ASSY, AA and BB |
| 08050 | LEG ASSY, CC and DD |
| 08051 | LEG ASSY, EE and FF |
| 08052 | LEG ASSY, GG and HH |
| 08053 | LEG ASSY, II and JJ |
| 08054 | LEG ASSY, KK and LL |
| 08055 | LEG ASSY, MM and NN |
| 08056 | LEG ASSY, OO and PP |
| 08057 | LEG ASSY, QQ and RR |
| 08058 | LEG ASSY, SS and TT |
| 08059 | LEG ASSY, UU and VV |
| 08060 | LEG ASSY, WW and XX |
| 08061 | LEG ASSY, YY and ZZ |
| 08062 | LEG ASSY, AA and BB |
| 08063 | LEG ASSY, CC and DD |
| 08064 | LEG ASSY, EE and FF |
| 08065 | LEG ASSY, GG and HH |
| 08066 | LEG ASSY, II and JJ |
| 08067 | LEG ASSY, KK and LL |
| 08068 | LEG ASSY, MM and NN |
| 08069 | LEG ASSY, OO and PP |
| 08070 | LEG ASSY, QQ and RR |
| 08071 | LEG ASSY, SS and TT |
| 08072 | LEG ASSY, UU and VV |
| 08073 | LEG ASSY, WW and XX |
| 08074 | LEG ASSY, YY and ZZ |
| 08075 | LEG ASSY, AA and BB |
| 08076 | LEG ASSY, CC and DD |
| 08077 | LEG ASSY, EE and FF |
| 08078 | LEG ASSY, GG and HH |
| 08079 | LEG ASSY, II and JJ |
| 08080 | LEG ASSY, KK and LL |
| 08081 | LEG ASSY, MM and NN |
| 08082 | LEG ASSY, OO and PP |
| 08083 | LEG ASSY, QQ and RR |
| 08084 | LEG ASSY, SS and TT |
| 08085 | LEG ASSY, UU and VV |
| 08086 | LEG ASSY, WW and XX |
| 08087 | LEG ASSY, YY and ZZ |
| 08088 | LEG ASSY, AA and BB |
| 08089 | LEG ASSY, CC and DD |
| 08090 | LEG ASSY, EE and FF |
| 08091 | LEG ASSY, GG and HH |
| 08092 | LEG ASSY, II and JJ |
| 08093 | LEG ASSY, KK and LL |
| 08094 | LEG ASSY, MM and NN |
| 08095 | LEG ASSY, OO and PP |
| 08096 | LEG ASSY, QQ and RR |
| 08097 | LEG ASSY, SS and TT |
| 08098 | LEG ASSY, UU and VV |
| 08099 | LEG ASSY, WW and XX |
| 08100 | LEG ASSY, YY and ZZ |
| 08101 | LEG ASSY, AA and BB |
| 08102 | LEG ASSY, CC and DD |
| 08103 | LEG ASSY, EE and FF |
| 08104 | LEG ASSY, GG and HH |
| 08105 | LEG ASSY, II and JJ |
| 08106 | LEG ASSY, KK and LL |
| 08107 | LEG ASSY, MM and NN |
| 08108 | LEG ASSY, OO and PP |
| 08109 | LEG ASSY, QQ and RR |
| 08110 | LEG ASSY, SS and TT |
| 08111 | LEG ASSY, UU and VV |
| 08112 | LEG ASSY, WW and XX |
| 08113 | LEG ASSY, YY and ZZ |
| 08114 | LEG ASSY, AA and BB |
| 08115 | LEG ASSY, CC and DD |
| 08116 | LEG ASSY, EE and FF |
| 08117 | LEG ASSY, GG and HH |
| 08118 | LEG ASSY, II and JJ |
| 08119 | LEG ASSY, KK and LL |
| 08120 | LEG ASSY, MM and NN |
| 08121 | LEG ASSY, OO and PP |
| 08122 | LEG ASSY, QQ and RR |
| 08123 | LEG ASSY, SS and TT |
| 08124 | LEG ASSY, UU and VV |
| 08125 | LEG ASSY, WW and XX |
| 08126 | LEG ASSY, YY and ZZ |
| 08127 | LEG ASSY, AA and BB |
| 08128 | LEG ASSY, CC and DD |
| 08129 | LEG ASSY, EE and FF |
| 08130 | LEG ASSY, GG and HH |
| 08131 | LEG ASSY, II and JJ |
| 08132 | LEG ASSY, KK and LL |
| 08133 | LEG ASSY, MM and NN |
| 08134 | LEG ASSY, OO and PP |
| 08135 | LEG ASSY, QQ and RR |
| 08136 | LEG ASSY, SS and TT |
| 08137 | LEG ASSY, UU and VV |
| 08138 | LEG ASSY, WW and XX |
| 08139 | LEG ASSY, YY and ZZ |
| 08140 | LEG ASSY, AA and BB |
| 08141 | LEG ASSY, CC and DD |
| 08142 | LEG ASSY, EE and FF |
| 08143 | LEG ASSY, GG and HH |
| 08144 | LEG ASSY, II and JJ |
| 08145 | LEG ASSY, KK and LL |
| 08146 | LEG ASSY, MM and NN |
| 08147 | LEG ASSY, OO and PP |
| 08148 | LEG ASSY, QQ and RR |
| 08149 | LEG ASSY, SS and TT |
| 08150 | LEG ASSY, UU and VV |
| 08151 | LEG ASSY, WW and XX |
| 08152 | LEG ASSY, YY and ZZ |
| 08153 | LEG ASSY, AA and BB |
| 08154 | LEG ASSY, CC and DD |
| 08155 | LEG ASSY, EE and FF |
| 08156 | LEG ASSY, GG and HH |
| 08157 | LEG ASSY, II and JJ |
| 08158 | LEG ASSY, KK and LL |
| 08159 | LEG ASSY, MM and NN |
| 08160 | LEG ASSY, OO and PP |
| 08161 | LEG ASSY, QQ and RR |
| 08162 | LEG ASSY, SS and TT |
| 08163 | LEG ASSY, UU and VV |
| 08164 | LEG ASSY, WW and XX |
| 08165 | LEG ASSY, YY and ZZ |
| 08166 | LEG ASSY, AA and BB |
| 08167 | LEG ASSY, CC and DD |
| 08168 | LEG ASSY, EE and FF |
| 08169 | LEG ASSY, GG and HH |
| 08170 | LEG ASSY, II and JJ |
| 08171 | LEG ASSY, KK and LL |
| 08172 | LEG ASSY, MM and NN |
| 08173 | LEG ASSY, OO and PP |
| 08174 | LEG ASSY, QQ and RR |
| 08175 | LEG ASSY, SS and TT |
| 08176 | LEG ASSY, UU and VV |
| 08177 | LEG ASSY, WW and XX |
| 08178 | LEG ASSY, YY and ZZ |
| 08179 | LEG ASSY, AA and BB |
| 08180 | LEG ASSY, CC and DD |
| 08181 | LEG ASSY, EE and FF |
| 08182 | LEG ASSY, GG and HH |
| 08183 | LEG ASSY, II and JJ |
| 08184 | LEG ASSY, KK and LL |
| 08185 | LEG ASSY, MM and NN |
| 08186 | LEG ASSY, OO and PP |
| 08187 | LEG ASSY, QQ and RR |
| 08188 | LEG ASSY, SS and TT |
| 08189 | LEG ASSY, UU and VV |
| 08190 | LEG ASSY, WW and XX |
| 08191 | LEG ASSY, YY and ZZ |
| 08192 | LEG ASSY, AA and BB |
| 08193 | LEG ASSY, CC and DD |
| 08194 | LEG ASSY, EE and FF |
| 08195 | LEG ASSY, GG and HH |
| 08196 | LEG ASSY, II and JJ |
| 08197 | LEG ASSY, KK and LL |
| 08198 | LEG ASSY, MM and NN |
| 08199 | LEG ASSY, OO and PP |
| 08200 | LEG ASSY, QQ and RR |

2

1



TEST KICK RELEASE ASSEMBLY - LEG A B C N

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

| | | | | | |
|-----------------------------|--|-----------|------|----------------|--|
| UNLESS OTHERWISE SPECIFIED: | | NAME | DATE | <COMPANY NAME> | |
| DIMENSIONS ARE IN INCHES | | DRAWN | | TITLE: | |
| TOLERANCES: | | CHECKED | | SIZE DWG. NO. | |
| FRACTIONAL ± | | ENG APPR. | | A | |
| ANGULAR: MACH ± | | MFG APPR. | | SCALE: 1:5 | |
| BEND ± | | | | SHEET 1 OF 1 | |
| TWO PLACE DECIMAL ± | | | | REV | |
| THREE PLACE DECIMAL ± | | | | | |
| INTERPRET GEOMETRIC | | | | | |
| TOLERANCING PER: | | | | | |
| MATERIAL | | | | | |
| FINISH | | | | | |
| APPLICATION | | | | | |
| NEXT ASSY | | | | | |
| USED ON | | | | | |
| DO NOT SCALE DRAWING | | | | | |

2

1

4

3

2

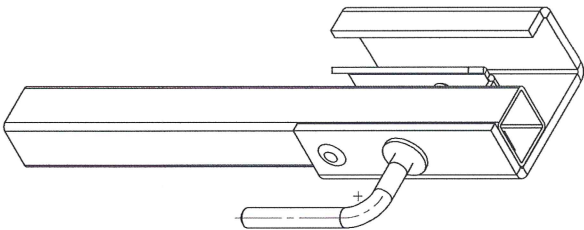
1

Rev. 2 Note: - button spring was 13004

| ITEM NO. | DRAWING NO. | REVISION LEVEL | DESCRIPTION | QTY. |
|----------|-------------|----------------|---------------------------|------|
| 1 | 09023 | 2 | CLAMPING POLE | 1 |
| 2 | 09024 | 0 | CLAMPING BRACKET | 1 |
| 3 | 09025 | 0 | Z BRACKET | 1 |
| 4 | 09026 | 0 | THREADED HANDLE | 1 |
| 5 | 13014 | 2 | 0.5"X0.53" BUTTON SPRING, | 1 |
| 6 | N/A | - | REVIT 1 | 1 |
| 7 | N/A | - | THREADED INSERT | 1 |

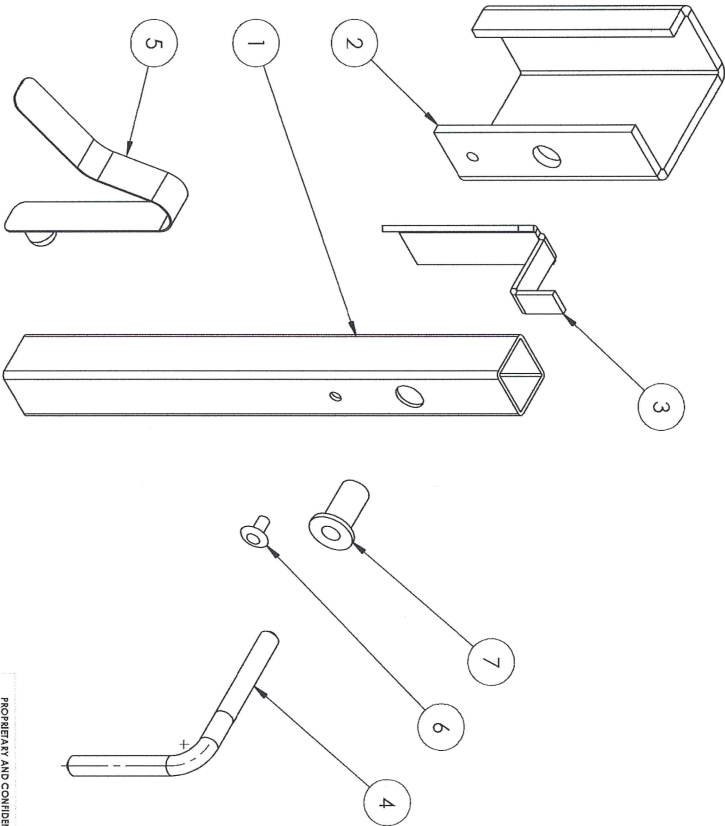
B

B



A

A



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
TITAN INC. AND IS NOT TO BE
REPRODUCED OR TRANSMITTED IN ANY
FORM OR BY ANY MEANS, WITHOUT THE WRITTEN
PERMISSION OF TITAN INC. IS PROHIBITED.

| | | | | | | | |
|-----------------------------|--|-----------|--|------|--|----------|--|
| UNLESS OTHERWISE SPECIFIED: | | DRAWN | | NAME | | DATE | |
| DIMENSIONS ARE IN INCHES | | CHECKED | | YES | | 02/20/17 | |
| TOLERANCES: | | ENG APPR. | | | | | |
| FRACTIONAL: $\frac{1}{4}$ | | MFG APPR. | | | | | |
| ANGULAR: MAX CHG. \pm 90° | | O.A. | | | | | |
| HOLE POSITION: \pm 0.010 | | COMMENTS: | | | | | |
| THREE PLACE DECIMAL: \pm | | | | | | | |
| INTERPRET GEOMETRIC | | | | | | | |
| TOLERANCING PER: | | | | | | | |
| MATERIAL: SEE TABLE | | | | | | | |
| FINISH | | | | | | | |
| APPLICATION | | | | | | | |
| 07-816-1 | | B-STAND | | | | | |
| 07-819-1 | | C-STAND | | | | | |
| NEXT ASSY | | USED ON | | | | | |

TITLE:

SUBASSEMBLY -
CLAMP

SIZE DWG. NO.
B 08003

REV 2

SCALE: 1:5 WEIGHT:

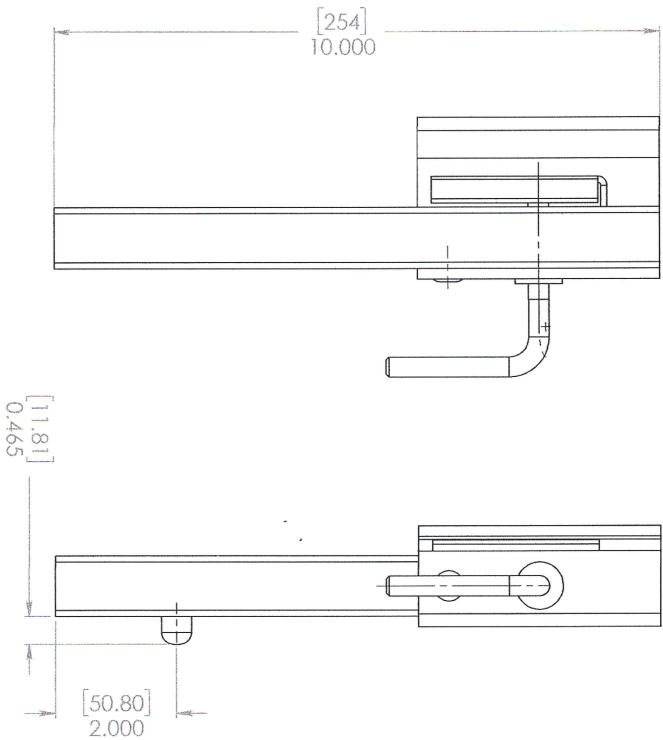
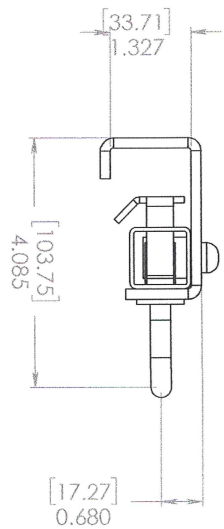
SHEET 1 OF 2

4

3

2

1



PROMETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE PROPERTY OF
TYLUN INC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF TYLUN INC. IS PROHIBITED.

| | | | | |
|-----------------------------|--|-----------|------|----------|
| UNLESS OTHERWISE SPECIFIED: | | DRAWN | NAME | DATE |
| DIMENSIONS ARE IN INCHES | | YS | | 02/20/17 |
| TOLERANCES: | | CHECKED | | |
| FRACTIONAL 1 | | ENG APPR. | | |
| ANGULAR MACHINE BAND 1 | | MSG APPR. | | |
| HOLE PLACEMENT 2 | | G.A. | | |
| THREE PLACE DECIMAL 2 | | COMMENTS: | | |
| INTERPRET DIMENSIONS | | | | |
| TOLERANCING PER: | | | | |
| MATERIAL | | | | |
| SEE SHEET 1 | | | | |
| FINISH | | | | |
| NEXT ASSY | | | | |
| USED ON | | | | |
| APPLICATION | | | | |
| DO NOT SCALE DRAWING | | | | |

TITLE:
SUBASSEMBLY CLAMP

SIZE: DWG. NO. **08003** **REV** **2**

SCALE: 1:5 **WEIGHT:** **SHEET 2 OF 2**

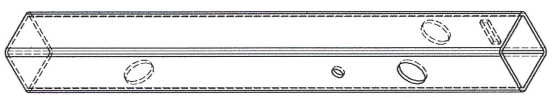
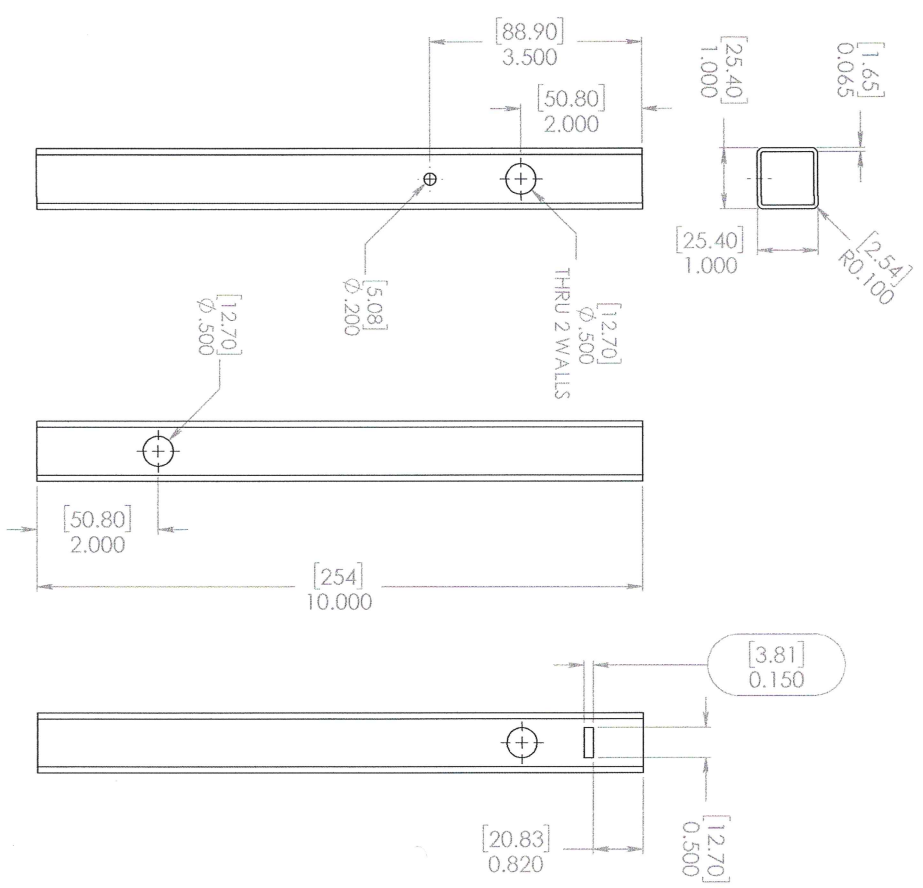
4

3

2

1

REVISION 1 NOTE: 03-19-2017
DIAMETER OF BOTTOM HOLE 12.7mm was 10.92mm.



PROPERTY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
YULIN INC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF YULIN INC. IS PROHIBITED.

| | | | |
|-------------------------------|--|-----------|----------|
| UNLESS OTHERWISE SPECIFIED: | | NAME | DATE |
| DIMENSIONS ARE IN INCHES (mm) | | YS | 02/20/17 |
| TOLERANCES: | | | |
| FRACTIONAL: ± | | CHECKED | |
| ANGULAR: MACH ± .001 | | ENG APPR. | |
| TWO PLACE DECIMAL: ± | | MFG APPR. | |
| THREE PLACE DECIMAL: ± | | G.A. | |
| INTERPRET GEOMETRIC | | COMMENTS: | |
| TOLERANCING PER: | | | |
| MATERIAL | | | |
| STEEL TUBIN | | | |
| FINISH | | | |
| BLACK POWDER COATED | | | |
| SUBASSY, CLAMP | | | |
| 08003 | | | |
| NEXT ASSY | | | |
| USED ON | | | |
| APPLICATION | | | |
| DO NOT SCALE DRAWING | | | |

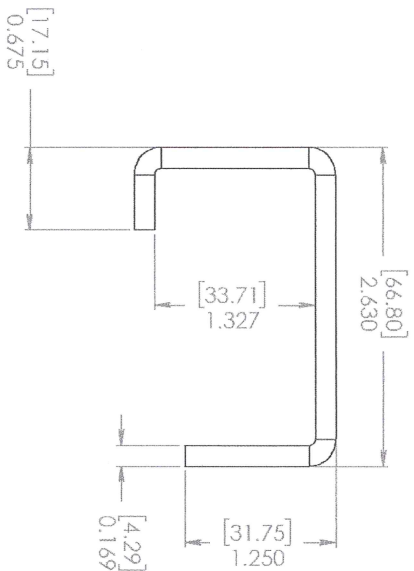
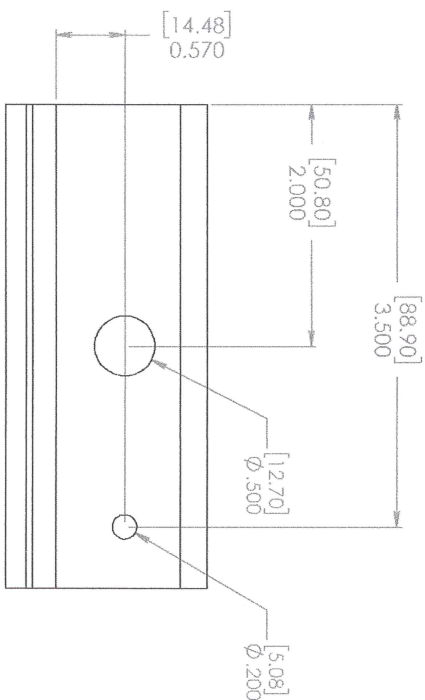
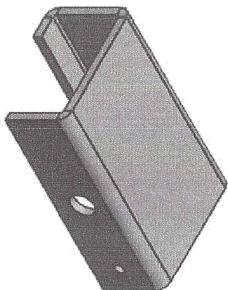
TITLE:
CLAMPING POLE,
C STAND
SIZE DWG. NO. 09023 REV 2
SCALE: WEIGHT: SHEET 1 OF 1

4

3

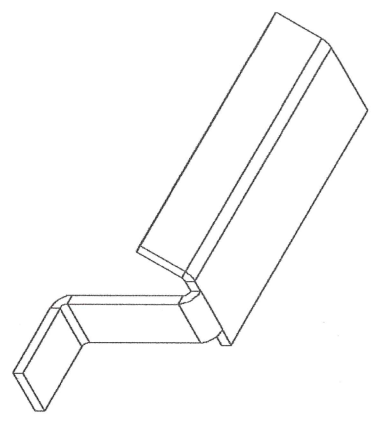
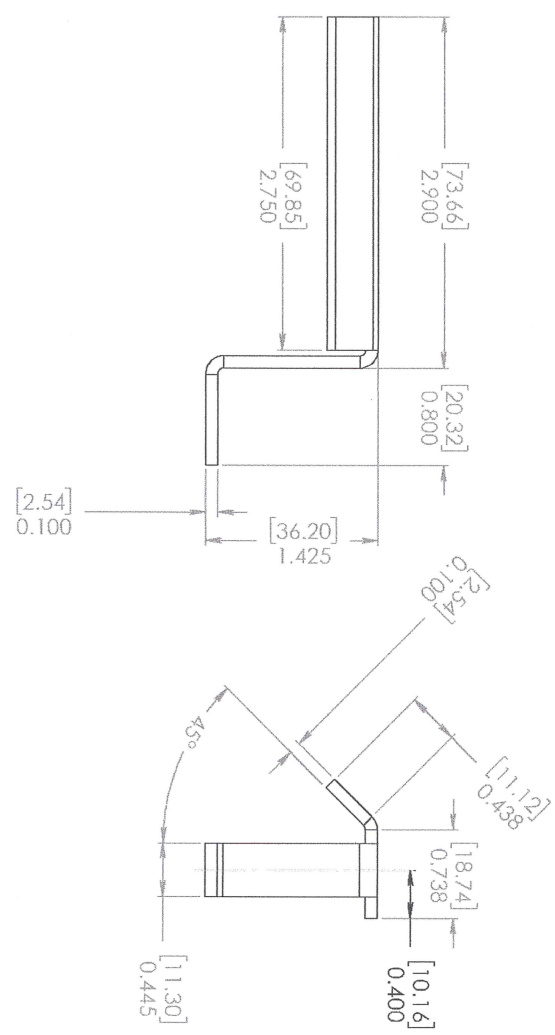
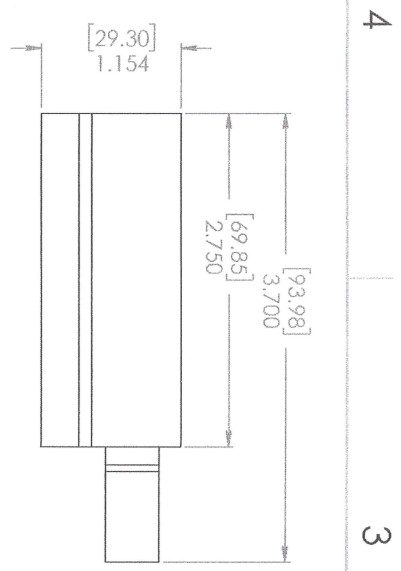
2

1



PROPERTY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE PROPERTY OF THE
DRAWING COMPANY AND IS NOT TO BE
REPRODUCED IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
THE DRAWING COMPANY NAME HERE-AS
PROHIBITED.

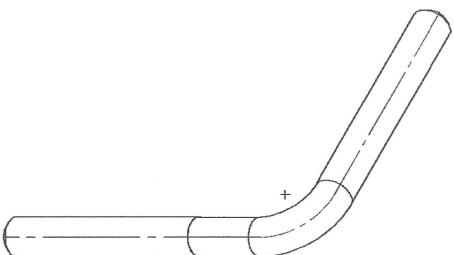
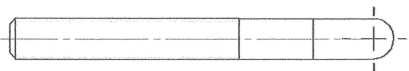
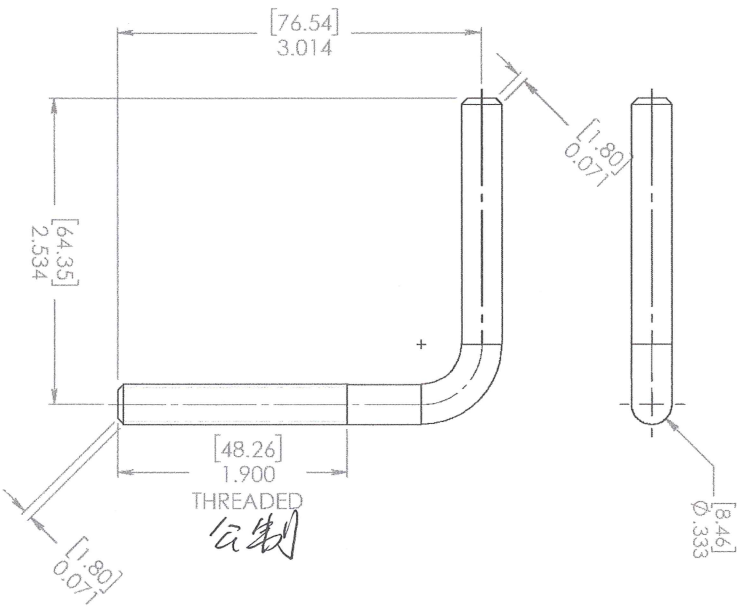
| | | | | | | | | | |
|-------------------------------|--|-----------|--|------|--|----------|--|------------------|--|
| UNLESS OTHERWISE SPECIFIED: | | DRAWN | | NAME | | DATE | | TITLE: | |
| DIMENSIONS ARE IN INCHES (mm) | | CHECKED | | YS | | 02/20/17 | | CLAMPING BRACKET | |
| FRACTIONS: 1/16 | | BNG APPR. | | | | | | | |
| ANGULAR DIMENSIONS: BEND 2 | | MFG APPR. | | | | | | | |
| TWO PLACE DECIMAL 2 | | O.A. | | | | | | | |
| THREE PLACE DECIMAL 3 | | COMMENTS: | | | | | | | |
| INTERPRET GEOMETRIC | | | | | | | | | |
| TOLERANCING PER: | | | | | | | | | |
| MATERIAL: | | | | | | | | | |
| C. R. STEEL | | | | | | | | | |
| FINISH: | | | | | | | | | |
| BLACK POWDER COATED | | | | | | | | | |
| APPLICATION: | | | | | | | | | |
| USED ON: | | | | | | | | | |
| SUBASSY, CLAMP | | | | | | | | | |
| NEXT ASY: | | | | | | | | | |
| 08003 | | | | | | | | | |
| DO NOT SCALE DRAWING | | | | | | | | | |
| SIZE: DWG. NO. | | | | | | | | | |
| B 09024 | | | | | | | | | |
| SCALE: | | | | | | | | | |
| WEIGHT: | | | | | | | | | |
| SHEET 1 OF 1 | | | | | | | | | |
| REV | | | | | | | | | |
| 0 | | | | | | | | | |



PROPERTY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
NORTHROP GRUMMAN CORPORATION
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
NORTHROP GRUMMAN IS PROHIBITED.

| UNLESS OTHERWISE SPECIFIED: | | | | NAME | | DATE | |
|--------------------------------------|----------------------|--|--|-----------|--|----------|--|
| DIMENSIONS ARE IN INCHES (MM) | | | | YS | | 02/20/17 | |
| DECIMALS: FRACTIONAL | | | | CHECKED | | | |
| ANGULAR: MACH | | | | ENG APPR. | | | |
| TWO PLACE DECIMAL | | | | MFG APPR. | | | |
| THREE PLACE DECIMAL | | | | O.A. | | | |
| INTERPRET GEOMETRIC TOLERANCING PER: | | | | COMMENTS: | | | |
| MATERIAL | STEEL | | | | | | |
| FINISH | BLACK POWDER COATED | | | | | | |
| NEUTRAL | | | | | | | |
| APPLICATION | SUBASSY, CLAMP | | | | | | |
| | USED ON | | | | | | |
| | DO NOT SCALE DRAWING | | | | | | |

| | | | | | | | | | |
|------------|--|--|--|---------|--|--------------|--|-----|--|
| TITLE: | | | | SIZE | | DWG. NO. | | REV | |
| Z BRACKET | | | | B | | 09025 | | 0 | |
| SCALE: 1:1 | | | | WEIGHT: | | SHEET 1 OF 1 | | | |



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
VULCAN INC. ANY REPRODUCTION IN PART
OR IN WHOLE WITHOUT THE WRITTEN
PERMISSION OF VULCAN INC. IS PROHIBITED.

| UNLESS OTHERWISE SPECIFIED: | | NAME | DATE |
|--------------------------------------|----------------|----------------|----------|
| DIMENSIONS ARE IN INCHES (mm) | | YS | 02/20/17 |
| TOLERANCES: | | | |
| FRACTIONS: 1/16 | CHECKED | | |
| ANGLES: 45° | ENG APPR. | | |
| WELD SYMBOLS: 1 | WFG APPR. | | |
| THREE VIEW SYMBOL: 2 | Q.A. | | |
| INTERPRET GEOMETRIC TOLERANCING PER: | COMMENTS: | | |
| MATERIAL: STEEL | | | |
| FINISH: YELLOW ZINC PLATED | | | |
| NEW ASST | SUBASSY, CLAMP | | |
| APPLICATION | USED ON | | |
| DO NOT SCALE DRAWING | | | |
| TITLE: | | SIZE: DWG. NO. | |
| THREADED HANDLE | | B 09026 | |
| SCALE: 1:1 | | WEIGHT: | |
| SHEET 1 OF 1 | | REV 0 | |